

**Dk 3.06 Df 0.0021 @14GHz**

**Tg (DMA) 200°C**

**Reduce PCB process cost (vs. PTFE material)**

**Applications**  
**Wireless / Automotive**

Antenna (Automotive Millimeter-Wave Radar, Base Station)



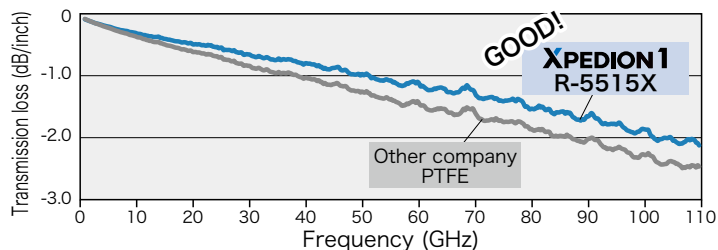
## XPEDION 1

Laminate                      Prepreg  
**R-5515X      R-5410X**

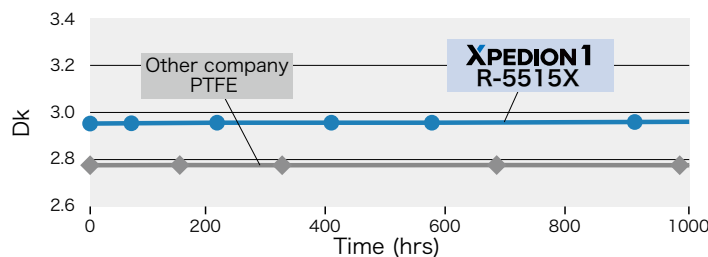
### Halogen-free ultra-low transmission loss multi-layer circuit board materials

Prepreg R-5410X enables multi-layer antenna constructions and improves the design flexibility of high-frequency circuit boards; especially suitable for millimeter-wave antennas. This material achieves higher efficiency and lower loss, with the added benefit of reduced processing costs.

#### Frequency dependence by transmission loss



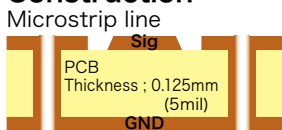
#### Long-term stability under high temperature (Dk, Df)



#### Transmission loss at 77GHz

Material	Transmission loss (dB/inch)	Modeling Dk
<b>XPEDION 1 R-5515X</b>	-1.4	3.14
Other company PTFE	-1.8	3.13

#### Construction

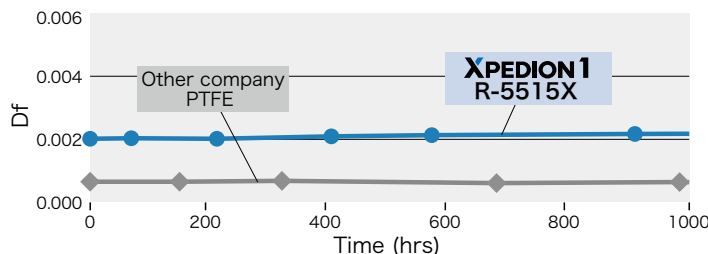


Measurement	2 port S-Parameter
Frequency	10MHz-110GHz
De-embedded	TRL method
Measurement line	adjust to 50Ω(Z <sub>0</sub> )

Layer1: Signal line (line width: 300µm, Cu thickness: 24µm)

Layer2: GND plane (Cu thickness: 24µm)

The above data are typical values and not guaranteed values.



- Measurement method : Cavity resonator method
- Aging temperature : 125°C (without humidity control)
- Measurement frequency : 10GHz

The above data are typical values and not guaranteed values.

#### General properties

Item	Test method	Condition	Unit	<b>XPEDION 1 R-5515X</b>	
Tg	DMA	A	°C	<b>200</b>	
CTE z-axis	IPC-TM-650 2.4.24	A	ppm/°C	<b>50*1</b>	
				<b>300*1</b>	
T288(with copper)	IPC-TM-650 2.4.24.1	A	min	<b>&gt;120*1</b>	
Dk	Balanced-type circular disk resonator method	C-24/23/50	-	<b>3.06</b>	
Df				<b>0.0021</b>	
Peel strength*2	1/2oz(18µm)	IPC-TM-650 2.4.8	A	kN/m	<b>0.6</b>

The sample thickness is 0.13mm.

\*1 The sample thickness is 0.5mm.

\*2 H-VLP2 Copper

Please see our website for Notes before you use.

industrial.panasonic.com/ww/electronic-materials

Panasonic Industry XPEDION1

Please contact us about the thickness specification. Our Halogen-free materials are based on JPCA-ES-01-2003 standard and others.

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