



# Highly heat resistant Low CTE Multi-layer circuit board materials

## 高耐熱・低熱膨張多層基板材料

**HIPERE**  
Laminate R-1755E  
Prepreg R-1650E

### Applications 用途

Automotive component(ECU board, GPS navigation system), Electric car, Industry, Appliance, Etc.

車載機器(エンジン ECU、カーナビ)、電気自動車、産業機器、アプライアンスなど



Good highly heat resistant property as general materials apply to Automotive component in harsh environment, high voltage and Industry application.

汎用材でありながら耐熱性に優れており、高温環境の車載用途や高電圧用途、産業機器用途などに適用可能

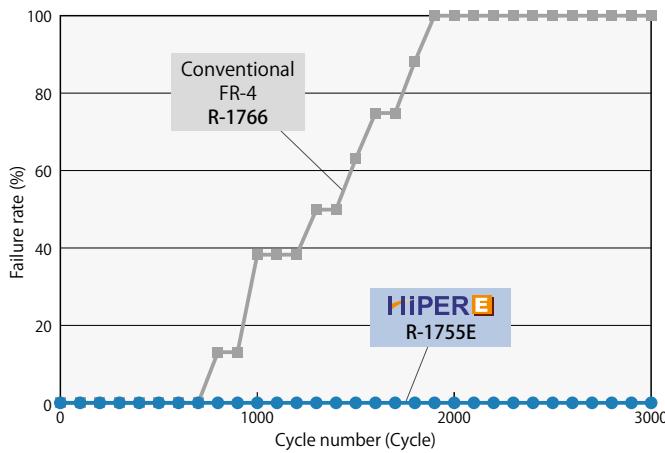
|             |                                     |
|-------------|-------------------------------------|
| High Tg     | Halogen-free R-1566S                |
| Middle Tg   | HIPERE R-1755D                      |
| Standard Tg | HIPERE R-1755M Halogen-free R-1566  |
|             | HIPERE R-1755E Standard FR-4 R-1766 |

Tg (DSC)  
133°C

Td (TGA)  
370°C

CTE z-axis  
42ppm/°C

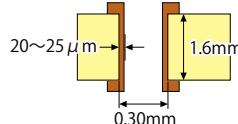
### Through-hole reliability スルーホール導通信頼性



### Condition

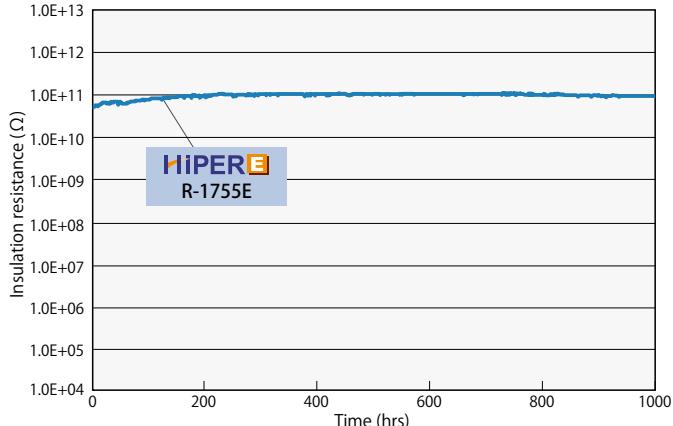
|   |                               |
|---|-------------------------------|
| Cycle condition                             | -40°C (30min) ⇄ 125°C (30min) |
| * Failure is over 10% changes of resistance |                               |

### Construction



### Insulation reliability 絶縁信頼性

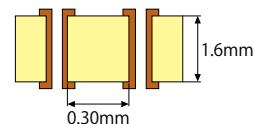
#### CAF evaluation



### Condition

|                                    |                  |
|------------------------------------|------------------|
| Board thickness                    | 1.6mm            |
| Condition                          | 85°C 85%RH DC50V |
| Through-hole wall to wall distance | 0.3mm            |

### Construction



### General properties 一般特性

| Item                            | Test method         | Condition        | Unit   | HIPERE R-1755E | Conventional FR-4 R-1766 |
|---------------------------------|---------------------|------------------|--------|----------------|--------------------------|
| Glass transition temp.(Tg)      | DSC                 | A                | °C     | 133            | 140                      |
| Thermal decomposition temp.(Td) | TGA                 | A                | °C     | 370            | 315                      |
| CTE z-axis                      | IPC-TM-650 2.4.24   | A                | ppm/°C | 42             | 65                       |
|                                 |                     |                  |        | 250            | 270                      |
| T288(with copper)               | IPC-TM-650 2.4.24.1 | A                | min    | 25             | 1                        |
| Peel strength                   | 1oz(35 μm)          | IPC-TM-650 2.4.8 | A      | kN/m           | 1.6                      |
| The sample thickness is 0.8mm.  |                     |                  |        |                |                          |

The above data are typical values and not guaranteed values. 上記データは当社測定による代表値であり、保証値ではありません。  
Please see the page for "Notes before you use" 商品のご採用に当たっての注意事項は、こちら

