

**Dk 2.9 Df 0.002
@14GHz**

**Water absorption
0.04%**

**Peel strength
0.7N/mm**

Applications

Aerospace/Wireless/Automotive

Avionics/Space applications, Smartphone (Antenna module), Laptop, Tablet PC, 4K/8K display (High-speed FPC cable), Automotive component (Millimeter-wave radar), etc.



FELIOS LCP

Double-sided copper clad

R-F705S

Flexible circuit board materials LCP (Liquid Crystal Polymer)

Good high-frequency properties make this material suitable for high-speed large-volume data transmission by mobile devices. Excellent dielectric properties when moisture is absorbed. Compatible with an antenna's circuit boards for millimeter-wave radar that require water resistance and environmental resistance.

Line-up

Supports thick plate specifications due to high board thickness accuracy.

Roll-cut type MAX 500mm(TD)

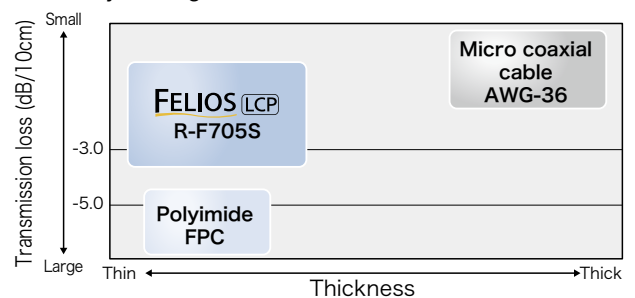
Roll type W=250mm, 500mm

Unit: mils (mm)

Copper foil thickness		Film thickness					
		1.0 (0.025)	2.0 (0.050)	3.0 (0.075)	4.0 (0.100)	5.0 (0.125)	6.0 (0.150)
ED copper foil	1/4oz (9μm)	●	●	●	●	●	●
	1/3oz(12μm)	●	●	●	●	●	●
	1/2oz(18μm)	●	●	●	●	●	●

Concept

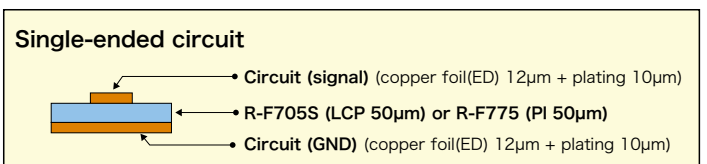
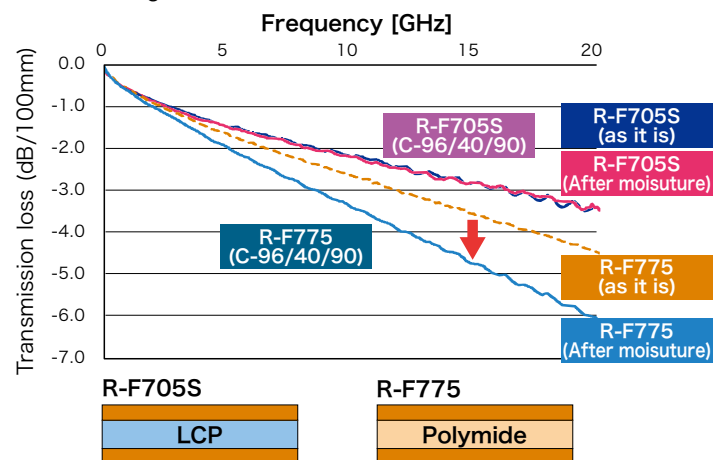
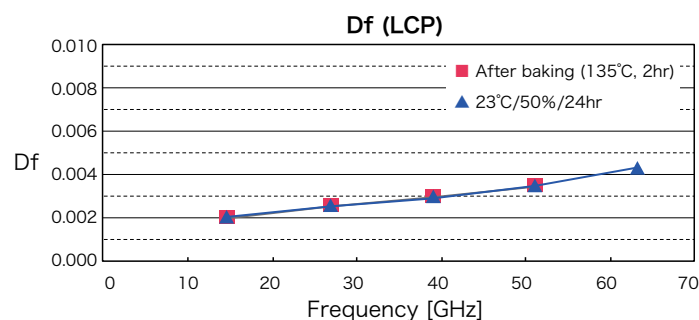
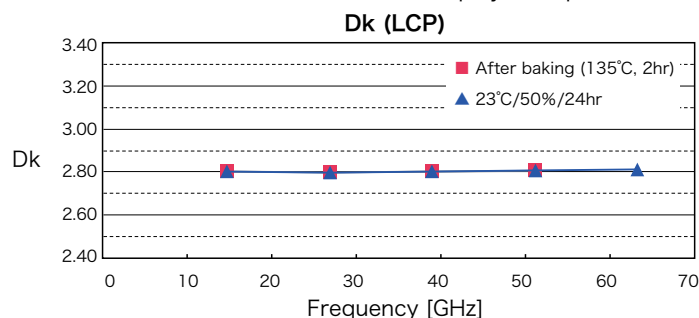
Contributes to miniaturization and weight reduction of devices by making them thinner than coaxial cables.



In addition the thickness advantage, one FPC cable can replace several coaxial cables.

Dielectric properties during moisture absorption

R-F705S has lower transmission loss than polyimide products even when absorbing moisture.



Our Halogen-free materials are based on JPCA-ES-01-2003 standard and others. The above data are typical values and not guaranteed values.

General properties

Item		Test method	Condition	Unit	FELIOS ^{LCP} R-F705S
Solder heat resistance		IPC-TM-650	270°C solder float for 1 min	—	No abnormality
Dielectric constant(Dk)	14GHz	Balanced-type circular disk resonator method	A	—	2.9
Dissipation factor(Df)					0.002
Dielectric constant(Dk)	10GHz	Cavity resonator method	A	—	3.3
Dissipation factor(Df)					0.002
Water absorption		Internal method	23°C, 24hr immersion	%	0.04
Peel strength	ED: 12μm	IPC-TM-650	A	N/mm	0.7
Dimensional stability		IPC-TM-650	After etching MD	%	0.022
			After etching TD		-0.007
			After E-0.5/150 MD		0.064
			After E-0.5/150 TD		0.017
Outgas	TML*	ASTM E595-07 ASTM E595-15	—	%	0.05
	CVCM*				<0.01
	WVR*				0.04

The sample thickness is film 100μm, copper foil 12μm.
* TML: Total Mass Loss
CVCM: Collected Volatile Condensable Material
WVR: Water Vapor Recovered