

# 松下 先进半导体材料

Panasonic Materials for Advanced Semiconductors

## 半导体封装材料 / 实装加固材料

Semiconductor Encapsulation Materials/Mounting Reinforcement Materials

Low-temperature curing  
Secondary mounting Underfill materials

低温固化二次实装底部填充材料

▶ CV5350AS

Cures at a low temp of 80°C.  
After curing, Tg is 140°C or greater  
仅需低温 80°C 即可固化。固化后, Tg 不小于 140°C

High heat resistance  
Secondary mounting Reinforcement materials

高耐热性二次实装加固材料

▶ CV5797U

Industry's highest Tg 160°C  
行业内最高的玻璃转变温度 160°C

▶ CV5794L

XV7803 (\*)

for the PKG (> 25 mm square sized)  
适用于边长 25mm 以上的 PKG

BGA



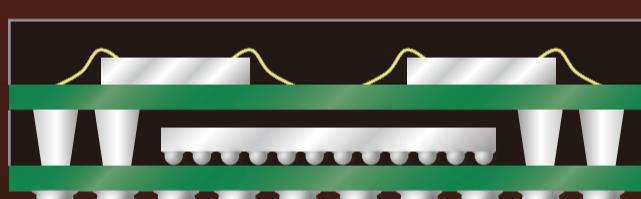
CSP



FC CSP



PoP



Capillary Underfill(CUF)  
Semiconductor encapsulation materials

CUF 毛细管底部填充半导体形式封装材料

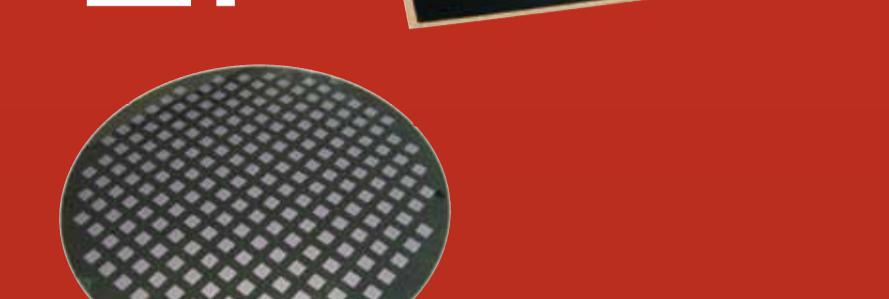
▶ CV5300 ▶ CV5350

High fluidity  
高流动性

for Narrow gap/pitch  
适用于狭缝间隙 / 狹窄间距

Reduced void/bleed  
少气孔 / 溢出

WLP/PLP



Encapsulation Materials for FOWLP/PLP

FOWLP/PLP 封装材料

▶ CV8511

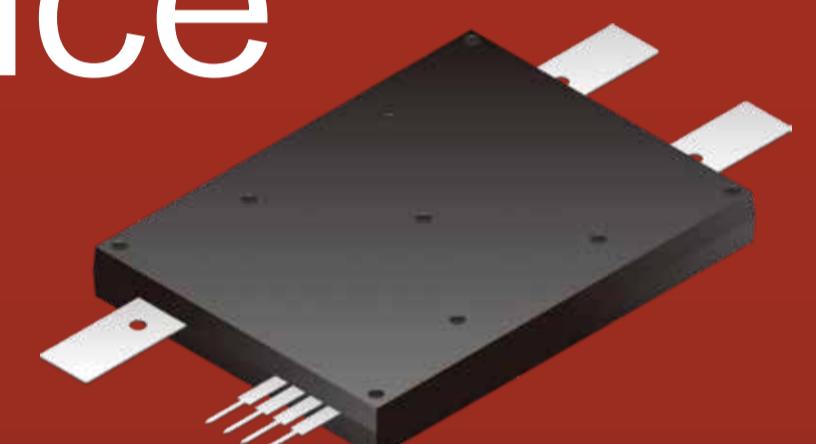
▶ CV5788

Low stress  
低应力

Low shrinkage  
低收缩率

Low temp.curability  
低温固化

Power Device



For Intelligent Power Module (IPM)

High heat resistance semiconductor encapsulation materials

IPM 用 高耐热半导体封装材料

For Automotive IC package Delamination free surface mounting semiconductor encapsulation materials

用于车载半导体封装的  
无分层表面贴装型封装材料

▶ CV8540series

Low warpage, Low stress  
低翘曲、低应力

High heat resistance  
高耐热性

High volume resistivity  
高体积电阻率

Molded Underfill(MUF)

Semiconductor encapsulation Molding compounds

MUF 模塑底部填充半导体形式封装材料

▶ CV8710 ▶ CV8713 ▶ CV8580

Saving process time  
缩短工艺时间

for Narrow gap/pitch  
适用于狭缝间隙 / 狹窄间距

Low warpage  
低翘曲性

## 半导体基板材料

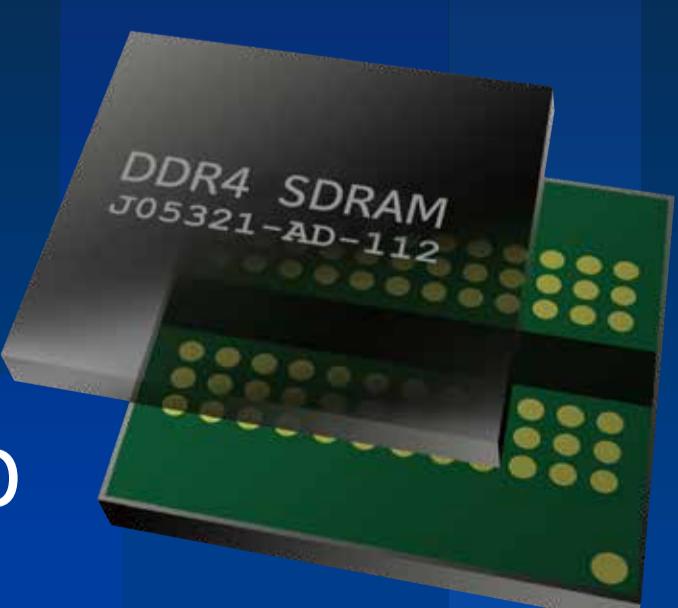
IC Substrate Materials

# MEGTRON GX 系列



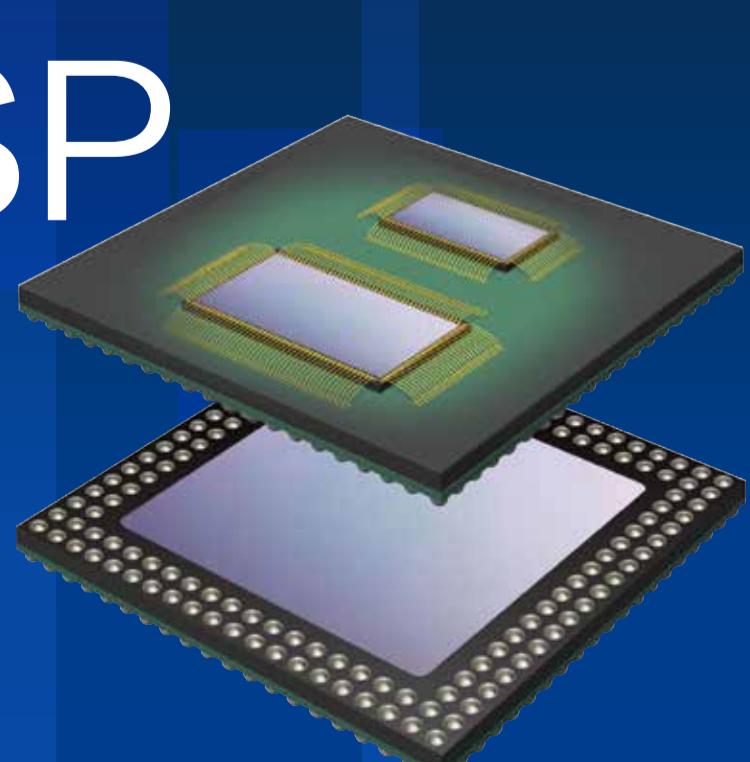
CSP

Single-Chip  
Stacked-Chip  
NAND-Flash  
etc.



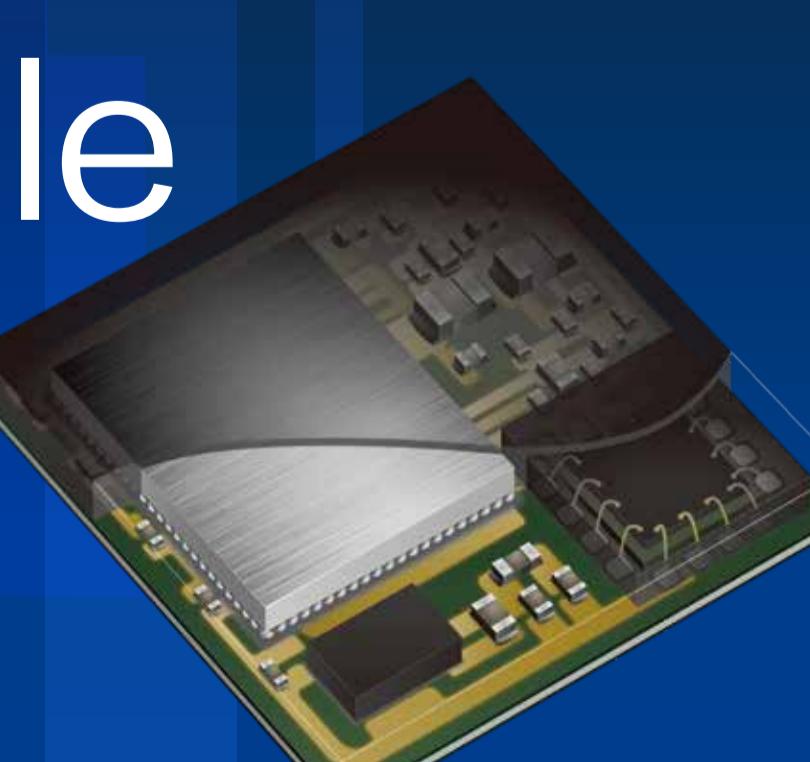
FC CSP

PoP-Bottom  
Flip-Chip  
etc.



Module

AiP , PAM  
FEM , etc.



▶ R-G545L/R-G545E

Low Df/Dk  
低 Df/Dk

▶ R-G515S/R-G515E

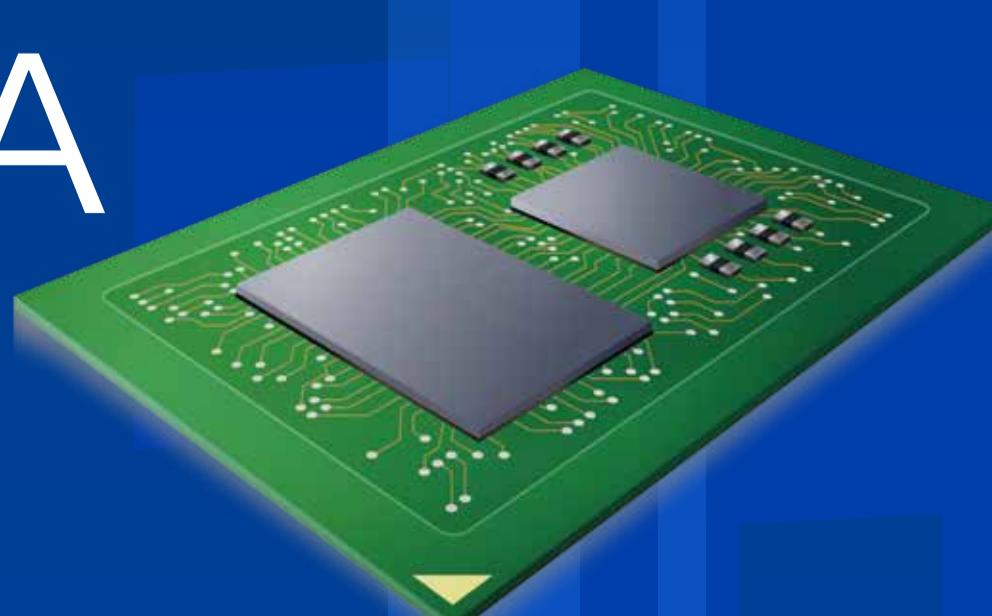
Ultra thin material (\*0.04 ~ 0.1mm)  
超薄材料 (\*0.04 ~ 0.1mm)

▶ R-1515E

Thin material  
薄材料

FC BGA

Flip-Chip , etc.



▶ R-1515V/R-1515K

Ultra-low CTE (\*0.2 ~ 1.8mm)  
超低热膨胀系数 (\*0.2 ~ 1.8mm)

▶ R-1515W ▶ R-1515A

Low CTE (\*0.2 ~ 1.8mm)  
低热膨胀系数 (\*0.2 ~ 1.8mm)

本公司的无卤素材料基于的是  
JPCA-ES-01-2003 等的定义。

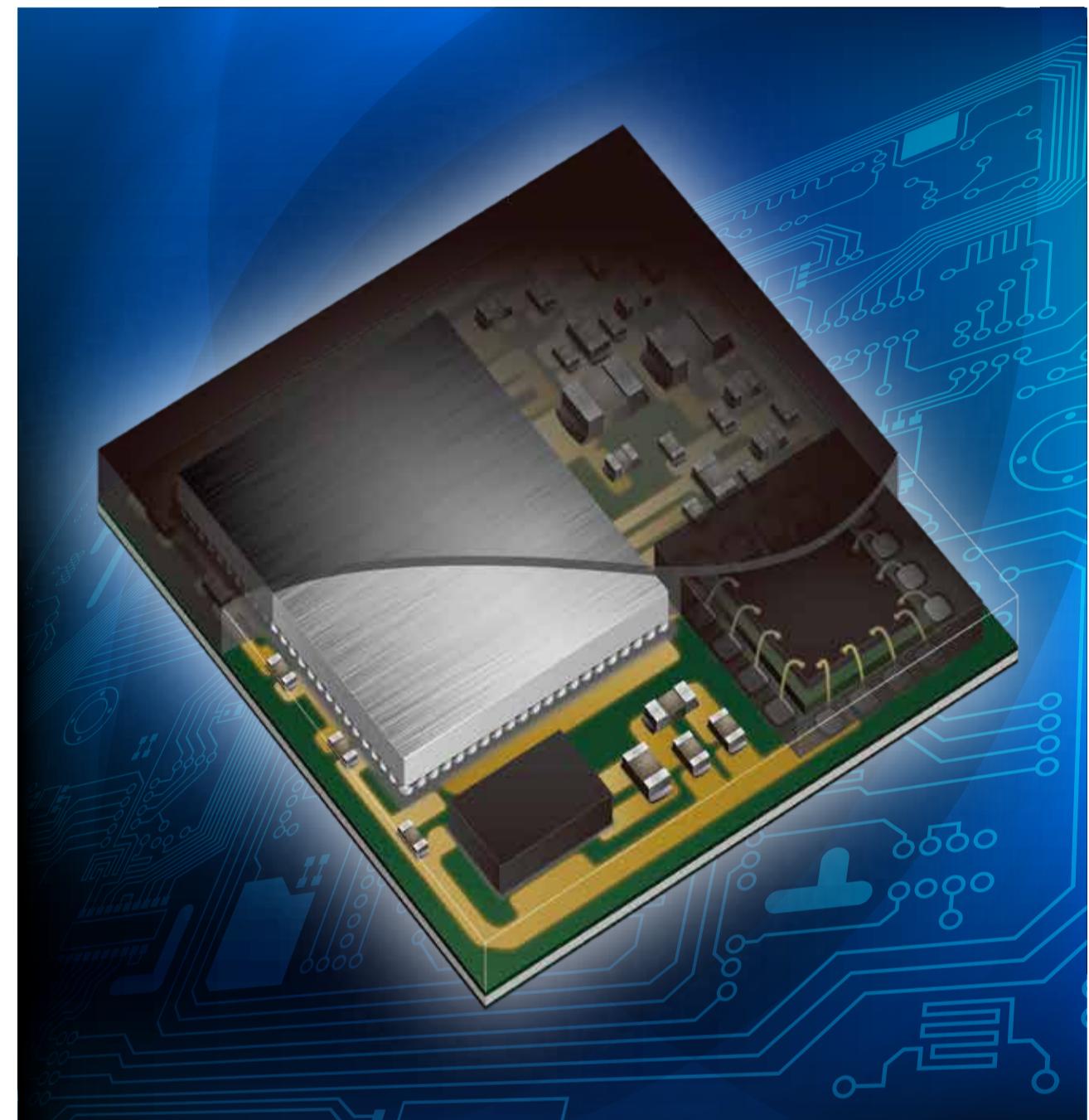
Our Halogen-free materials are based on  
JPCA-ES-01-2003 standard and others.

# SiP/倒装芯片封装材料(MUF, CUF)

Materials for SiP/Flip Chip Packaging (MUF, CUF)

适用模塑底部填充·毛细管底部填充 半导体封装材料 CV8710, CV8713, CV5300

Mold Underfill / Capillary Underfill for Semiconductor encapsulation materials. CV8710, CV8713, CV5300



## 应用 Applications

● 移动 / 通信设备用  
半导体 PKG

IC PKGs for mobile /  
communication devices

### 要点 Point

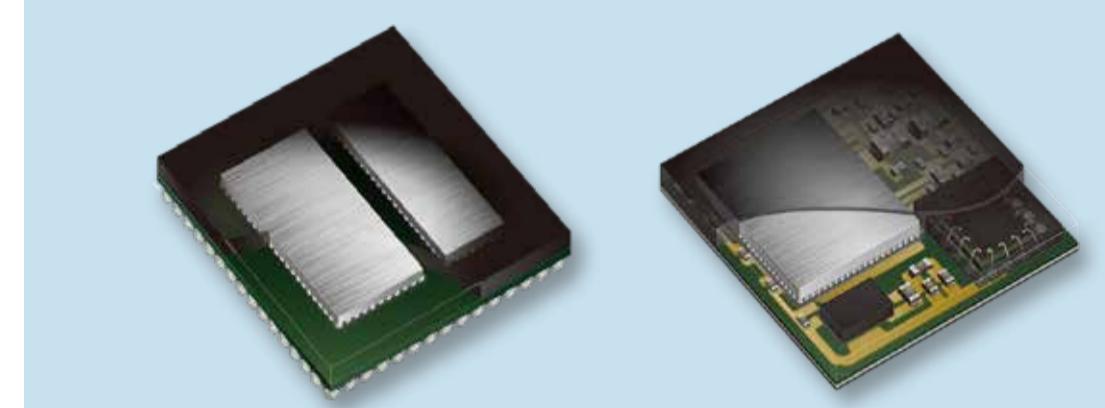
适用于狭缝间隙 / 窄间距的出色的填充能力  
Excellent fillability for Narrow gap / pitch

低翘曲

Low warpage

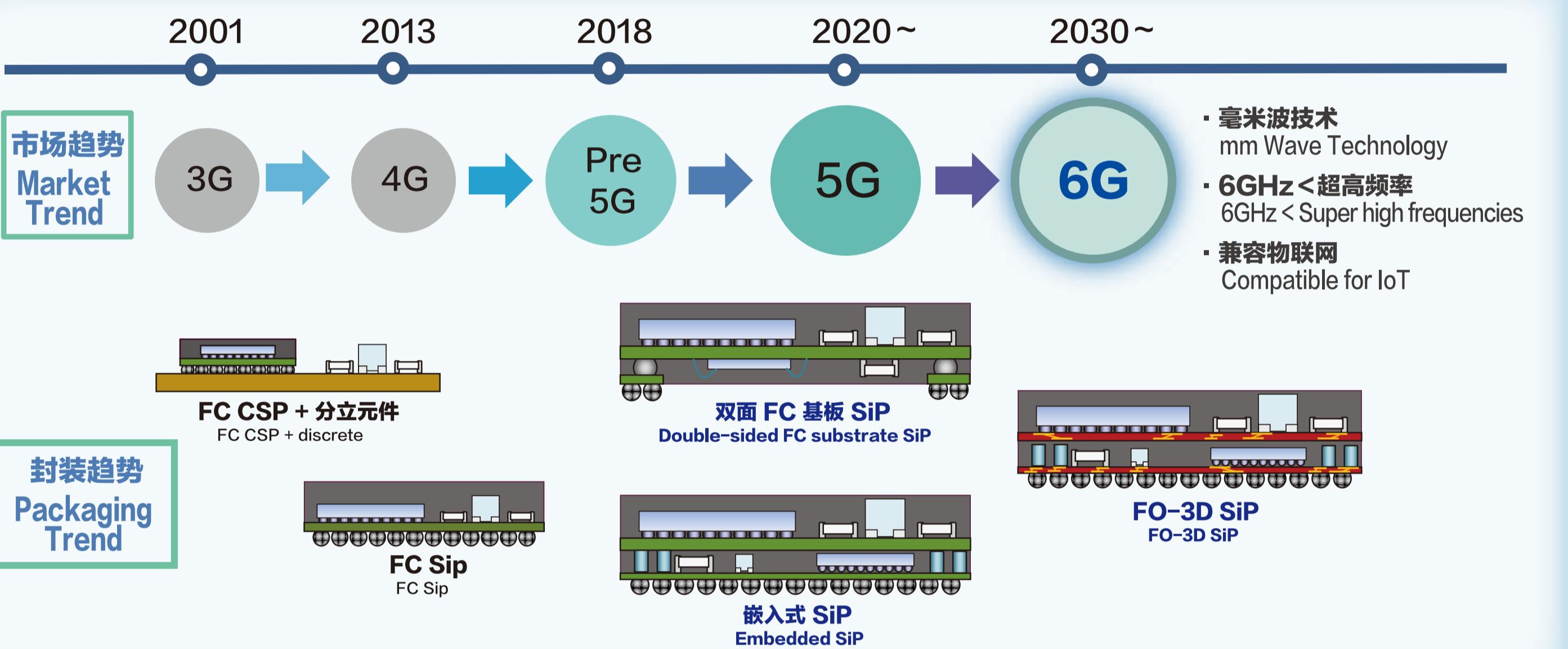
对应SiP / 缩短工艺  
Correspond to SiP / Saving process time

### ■ SiP 技术趋势 SiP Technology Trend

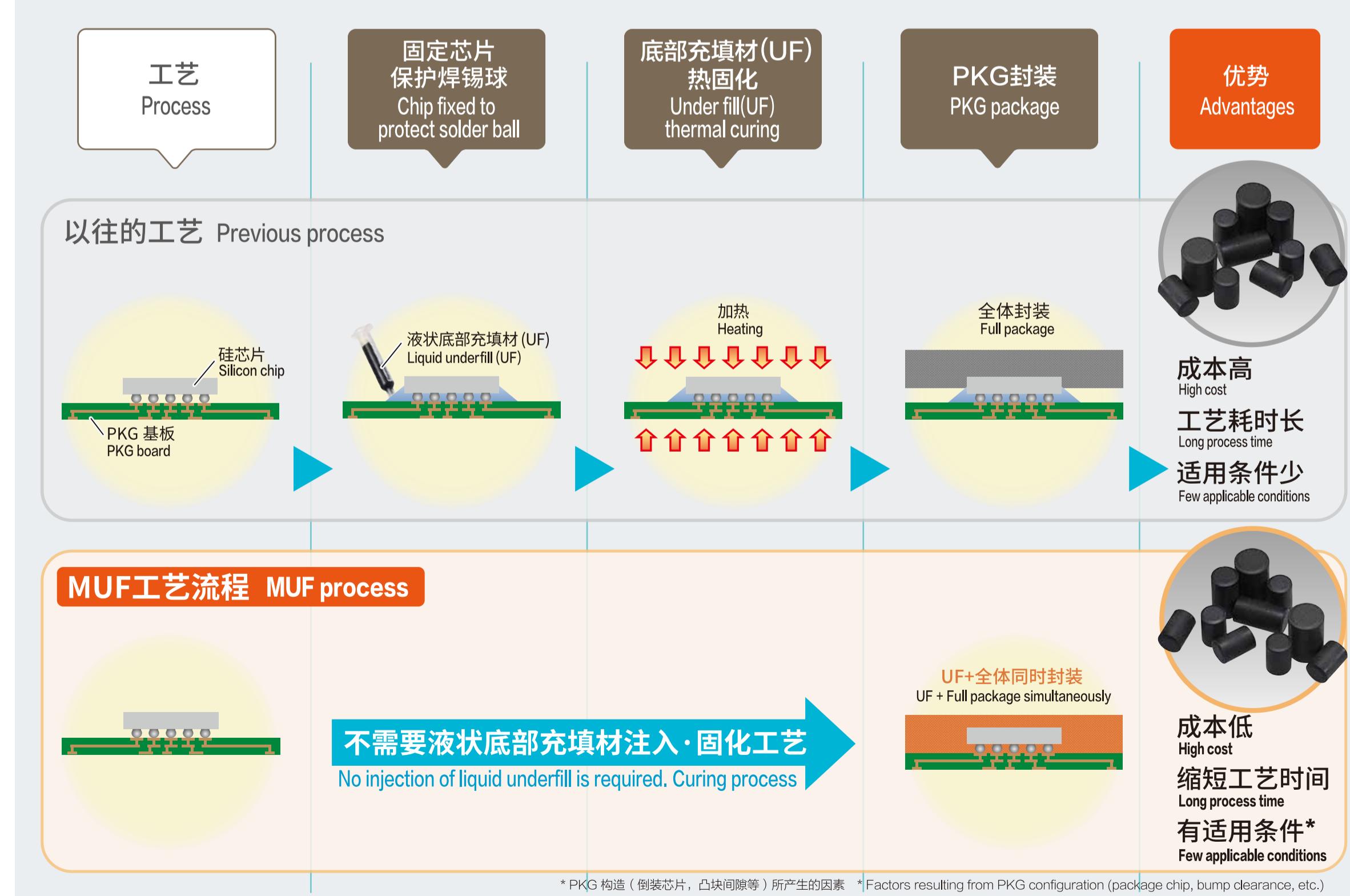


#### 对 EMC 的要求 Requirement to EMC for SiP;

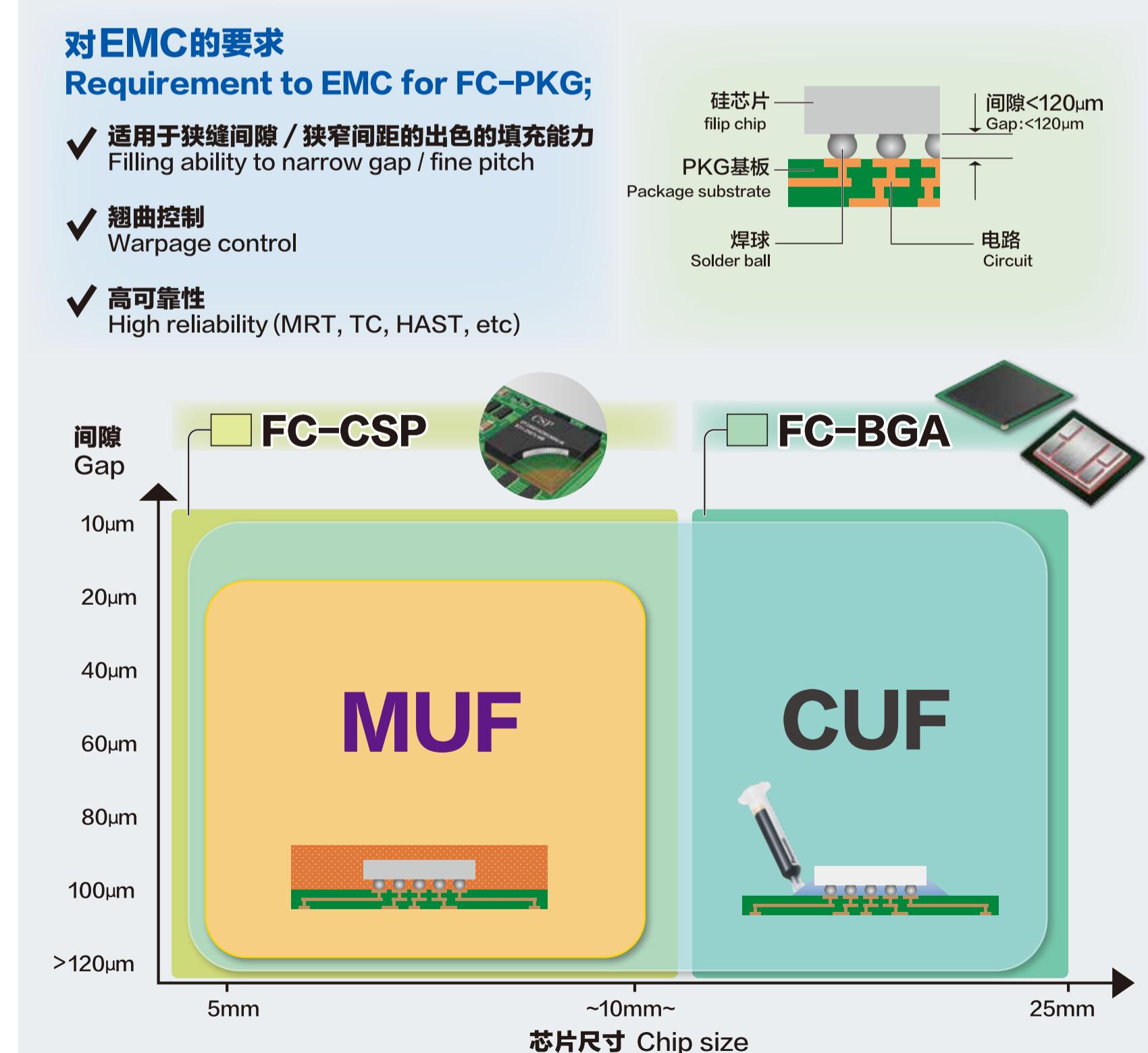
- ✓ 适用于狭缝间隙 / 窄间距的出色的填充能力  
Filling ability under FC, component.
- ✓ 翘曲控制  
Warpage control
- ✓ 耐分层 / 耐焊料挤出  
Delamination / Solder extrusion resistance



### ■ 工艺对比 Process comparison



### ■ 各封装方法的比较 (FC-PKG) Each material and corresponding package



# 功率元件封装材料

Materials for Power Module / Power Device

## IPM用 高耐热半导体封装材料 CV8540 series

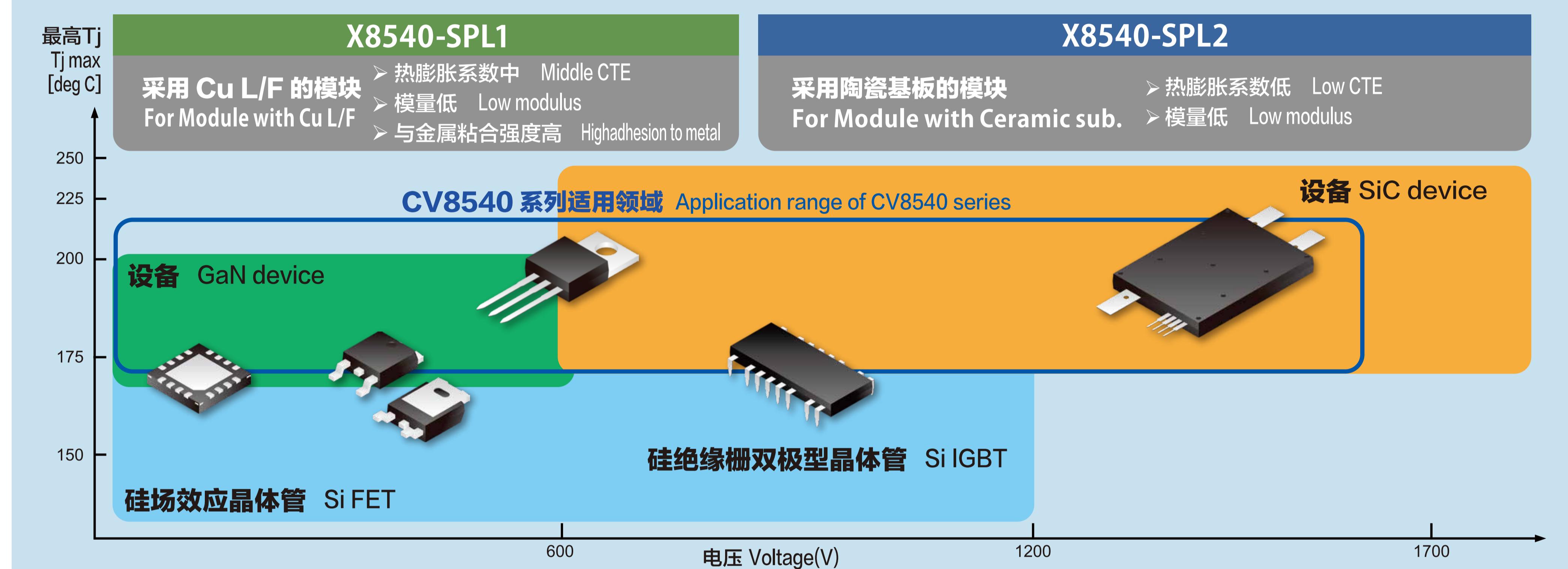
High heat resistance semiconductor encapsulation materials for IPM CV8540 series



### 应用 Applications

- 用于车载半导体 PKG  
Automotive IC PKGs

#### ■ 概念、阵容 Concept / Line-up

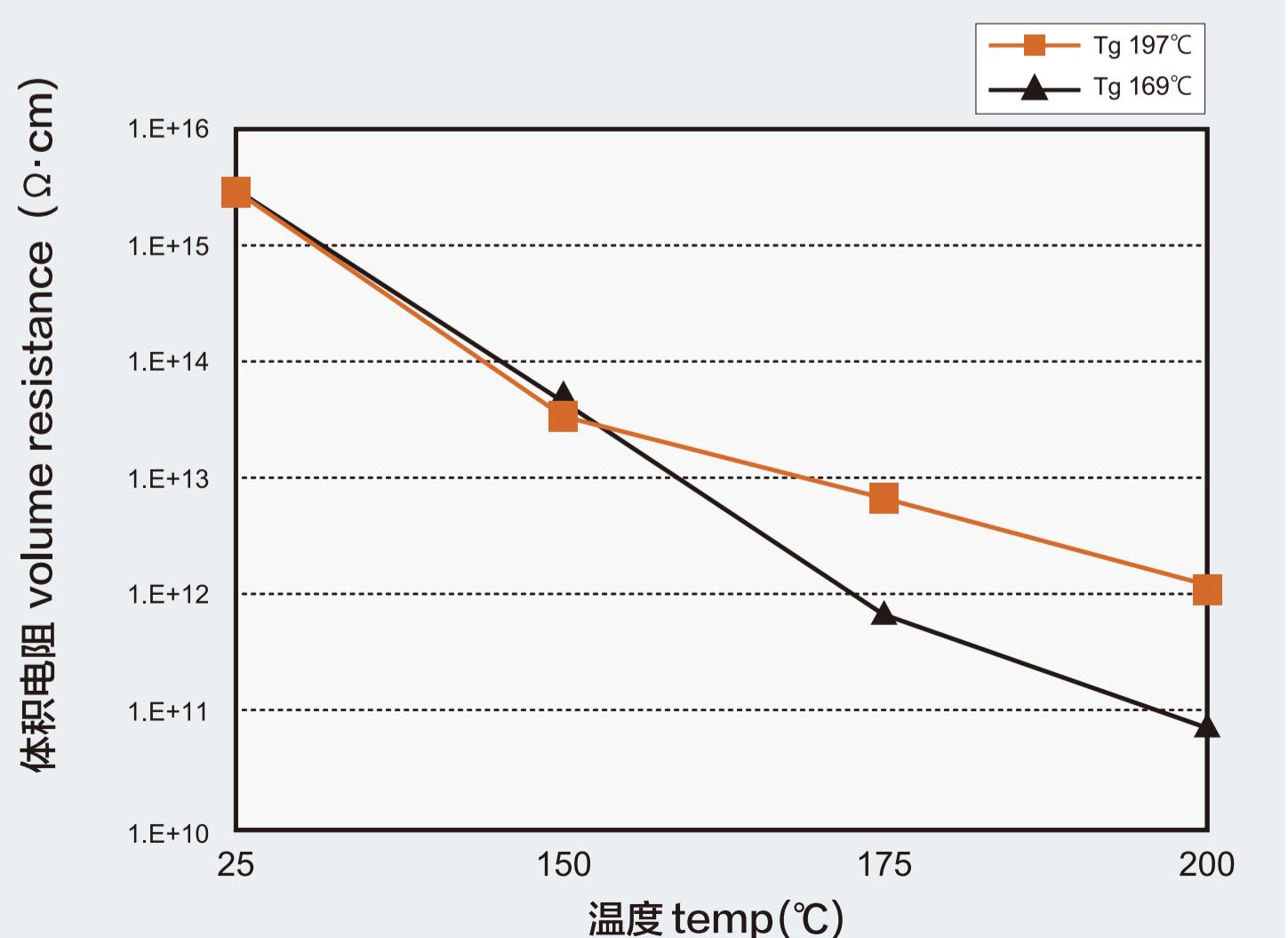


低翘曲、低应力  
Low warpage, Low stress

高耐热性  
High heat resistance

#### ■ 体积电阻评估(Tg依赖性) Evaluation of volume resistance (Tg dependence)

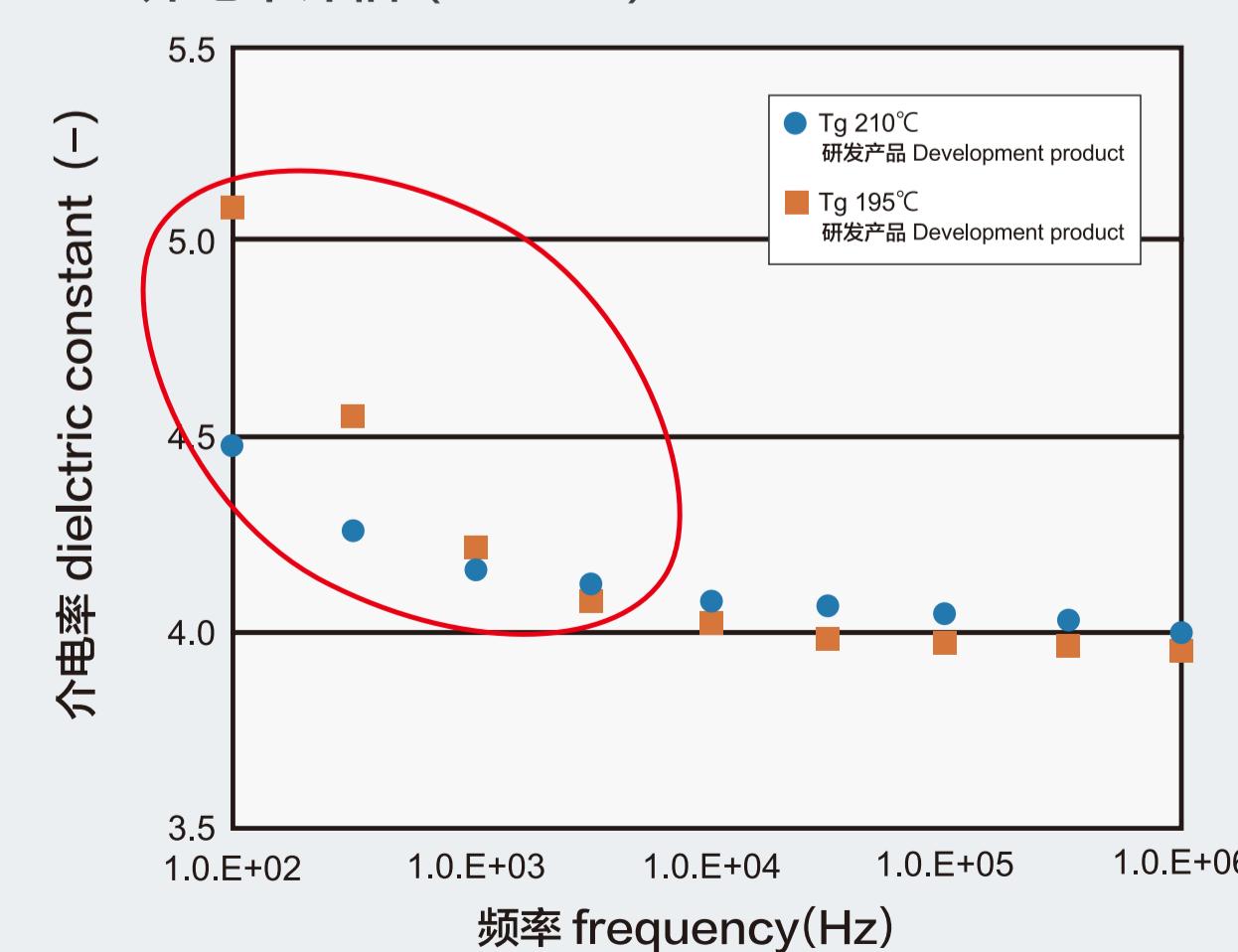
- 对高温环境下的体积电阻有效  
Effective for high-temperature volume resistanc



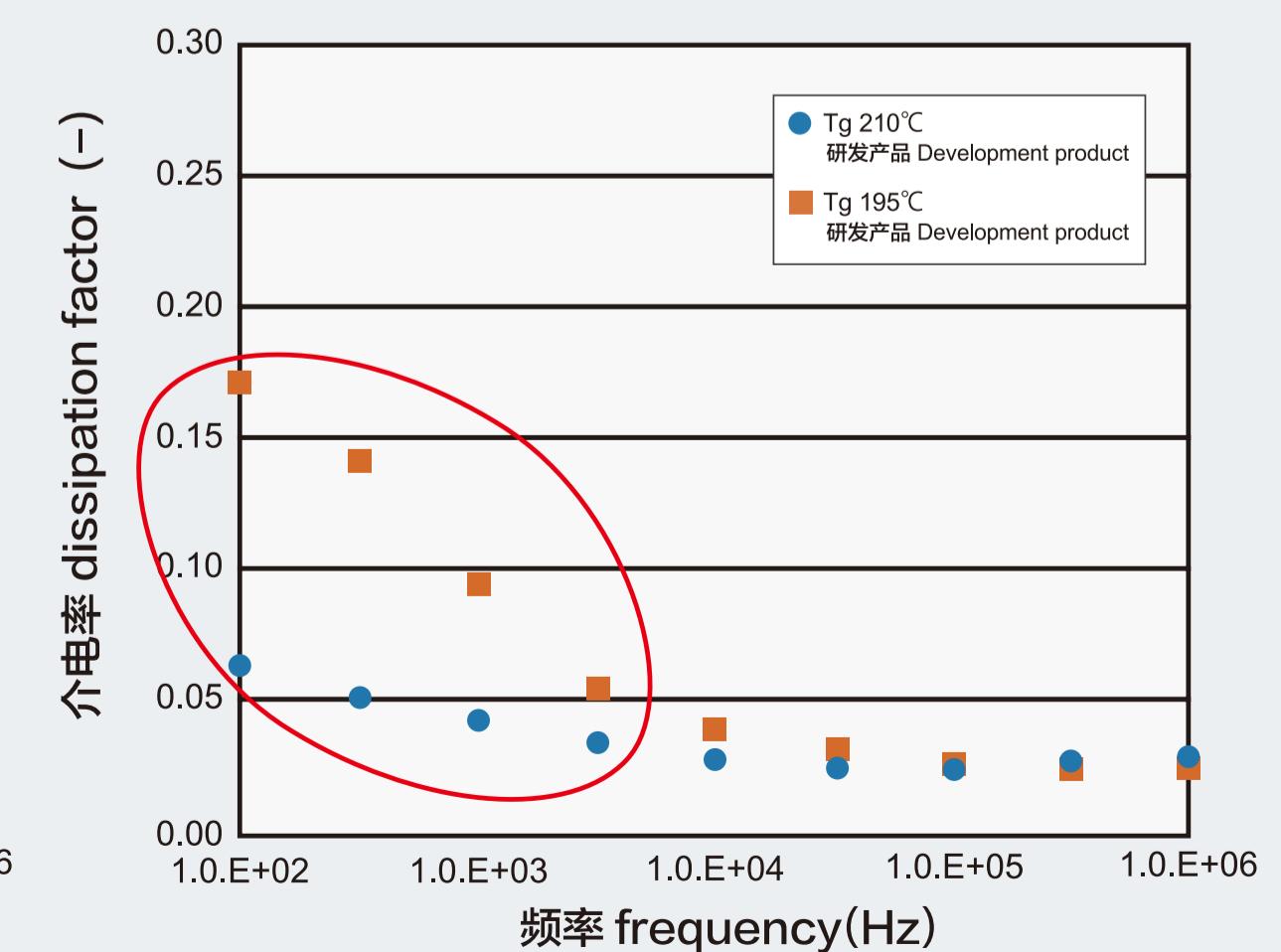
#### ■ 介电特性(Tg依赖性) Dielectric property (Tg dependence)

- 对高温环境下的低介电率、低损耗角正切有效  
Effective for high-temperature low dielectric constant low dissipation factor

Evaluation of dielectric constant (200degC)  
介电率评估 (200°C)



Evaluation of dissipation factor (200degC)  
损耗角正切评估 (200°C)



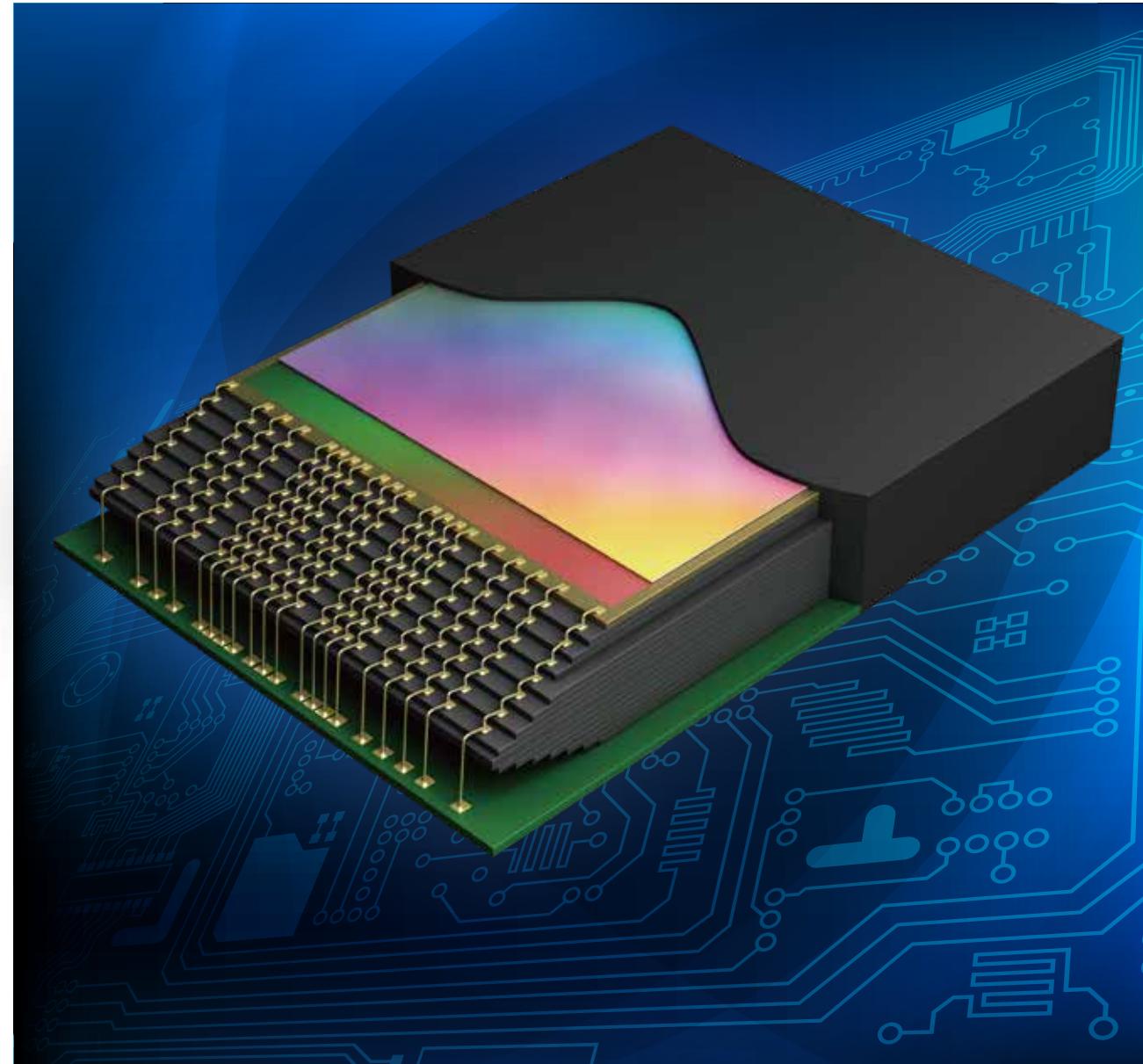
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# 面向半导体Memory的表面贴装塑封材料

## Surface mounting semiconductor encapsulation materials for Memory

### 适用模塑底部填充 半导体密封材料 CV8710, CV8580 / 适用压缩成型 半导体密封材料 CV8710

Mold Underfill for Semiconductor encapsulation materials CV8710 & CV8580 / Compression Molding for Semiconductor encapsulation materials CV8710



#### 应用 Applications

- 移动设备用  
半导体存储器 (DRAM, NAND)  
Semiconductor memories (DRAM & NAND)  
for mobile devices

#### 特点 Feature 1

#### 翘曲控制

#### Warpage control

#### 特点 Feature 2

#### 适用狭缝间隙

#### Excellent fillability for Narrow gap

#### 特点 Feature 3

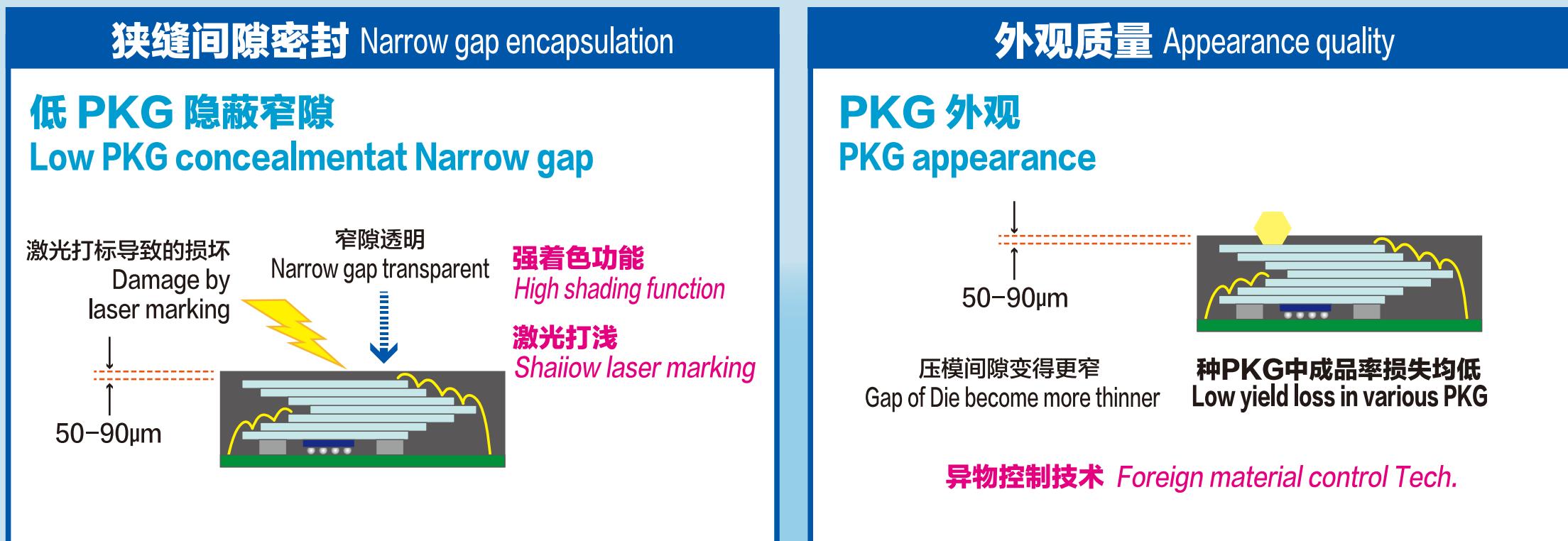
#### 产品种类丰富

#### 适用于各类 PKG

A wide range of variation  
Compatible with various types of PKGs

#### 半导体 Memory 的条件

##### Requirement Technology for memory package



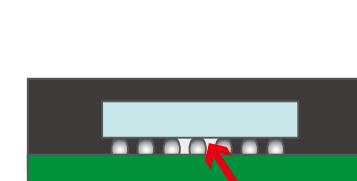
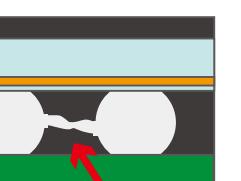
#### 性能提升(改善质量) Performance improvement (Quality improvement)

#### 各部位的未填充问题

#### Unfilled trouble issue at various place

\*回流后焊料挤出  
\*Solder extrusion after reflow

\*FC下方未填充  
\*Unfilled under FC



#### 高填充性技术 High Filling ability Technology

#### 封装趋势 (当前和不远的将来) Package trend (now & near future)

封装趋势 Package trend	预期问题 Expected issue
芯片尺寸变大 Large die size	底部填充胶有气泡 Under fill void 凸形翘曲 Cry Warpage
塑封厚度更薄 Thinner mold thickness	凸形翘曲 Cry warpage

#### PKG的翘曲控制性优异

##### Best warpage control

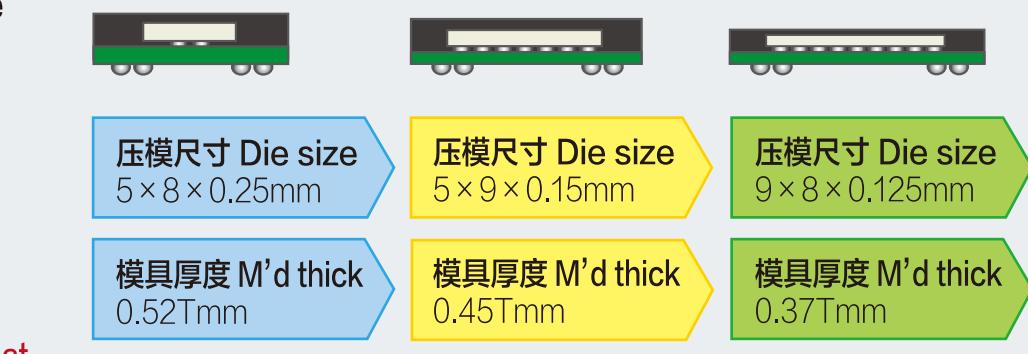
#### 狭缝间隙填充性能

#### Narrow gap filling performance

大芯片占比和薄型设计会导致凸形翘曲  
Large die and thin mold thick ness lead cry warpage

组件可靠性降低  
Deterioration of reliability at assembly

大芯片占比和薄型设计下，需要将翘曲控制的更加平坦  
By the trend of large die and thin mold, to be controlled warpage becomes more flat.



#### 翘曲 Warpage

##### 封装模型 Model Package

PKG大小 PKG Size: 12.5\*12.5

塑封厚度 Mold Thickness: 0.55t

PCB厚度 PCB Thickness: 0.2t (HL832NS, 2Layer)

芯片尺寸 Chip Size: 8x8x0.16mm

芯片占比约81% (大芯片PKG)

Die volume Around 81% (Large die PKG)

松下电器 Panasonic

基准 Benchmark

基准 Benchmark

翘曲波动 Warpage flucuation



#### 最适于填充性的精细填料系统

##### Best fine filler system for Filling ability

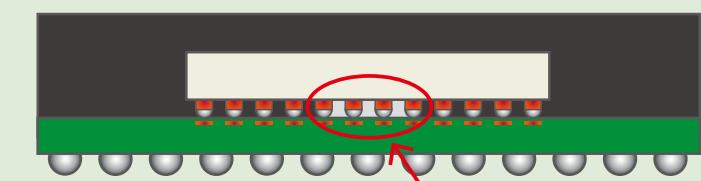
#### 翘曲控制

#### Warpage control

芯片和基板之间未填充  
Unfill between die and substrate

回流焊接工艺过程中出现焊料溢出可靠性降低  
Solder flash during reflow process Deterioration of reliability

采用微间距的趋势下，需填充的窄隙将变得更加难以填充。  
By the trend of fine pitch, to be filled into the narrow gap becomes more difficult.



未填充 unfill

#### “填料分布”良好 Good “Filler distribution”

##### 内部填充性试验 Internal filling ability test

	松下 Panasonic	基准1 Benchmark 1	基准2 Benchmark 2
填充性 Filling ability			

芯片尺寸 Die size: 25×25 间隙 Gap: 30~35μm

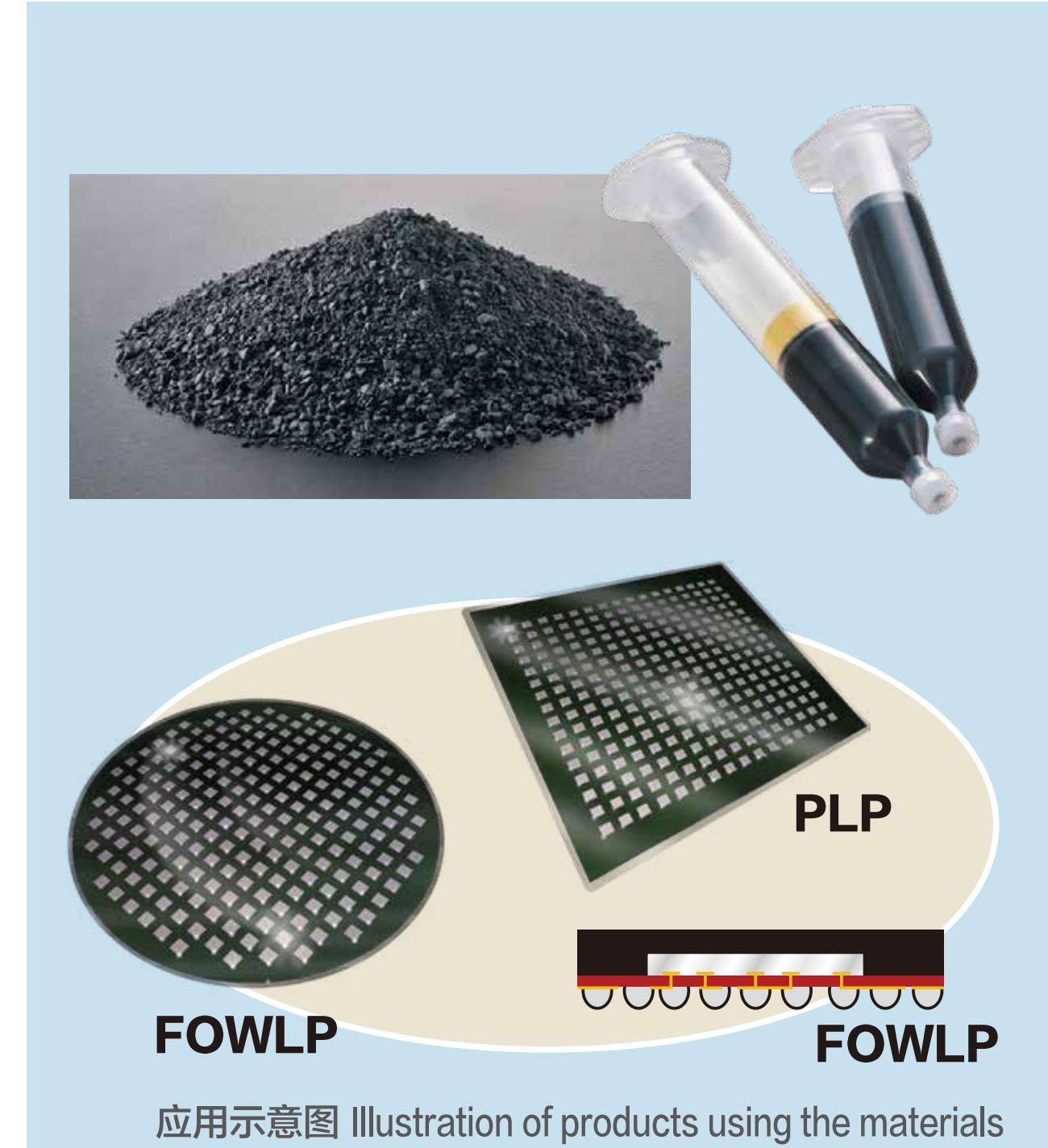
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# 晶圆级封装，面板级扇出封装材料

Materials for WLP, PLP

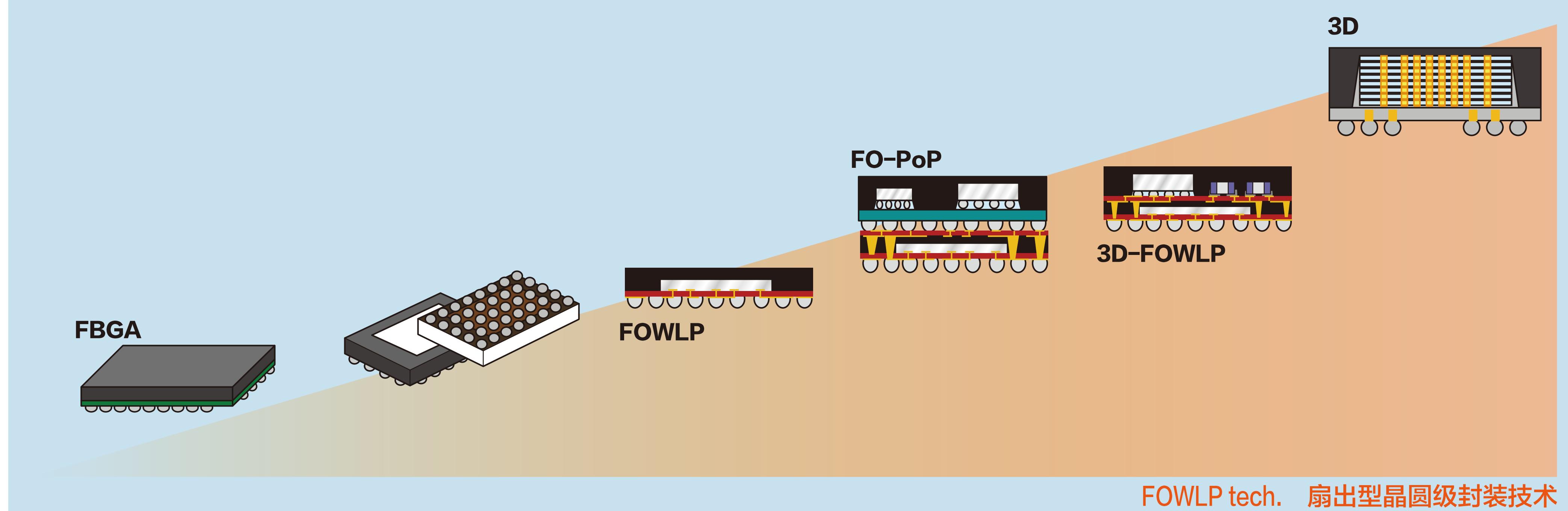
## FOWLP/PLP用 半导体封装材料 CV8511C, CV5788

Semiconductor encapsulation materials for FOWLP/PLP CV8511C, CV5788



应用示意图 Illustration of products using the materials

### ■ FOWLP 技术趋势 FOWLP Technology Trend



FOWLP tech. 扇出型晶圆级封装技术

## 应用 Applications

- 先端移动设备用半导体 PKG  
IC PKGs for advanced mobile devices

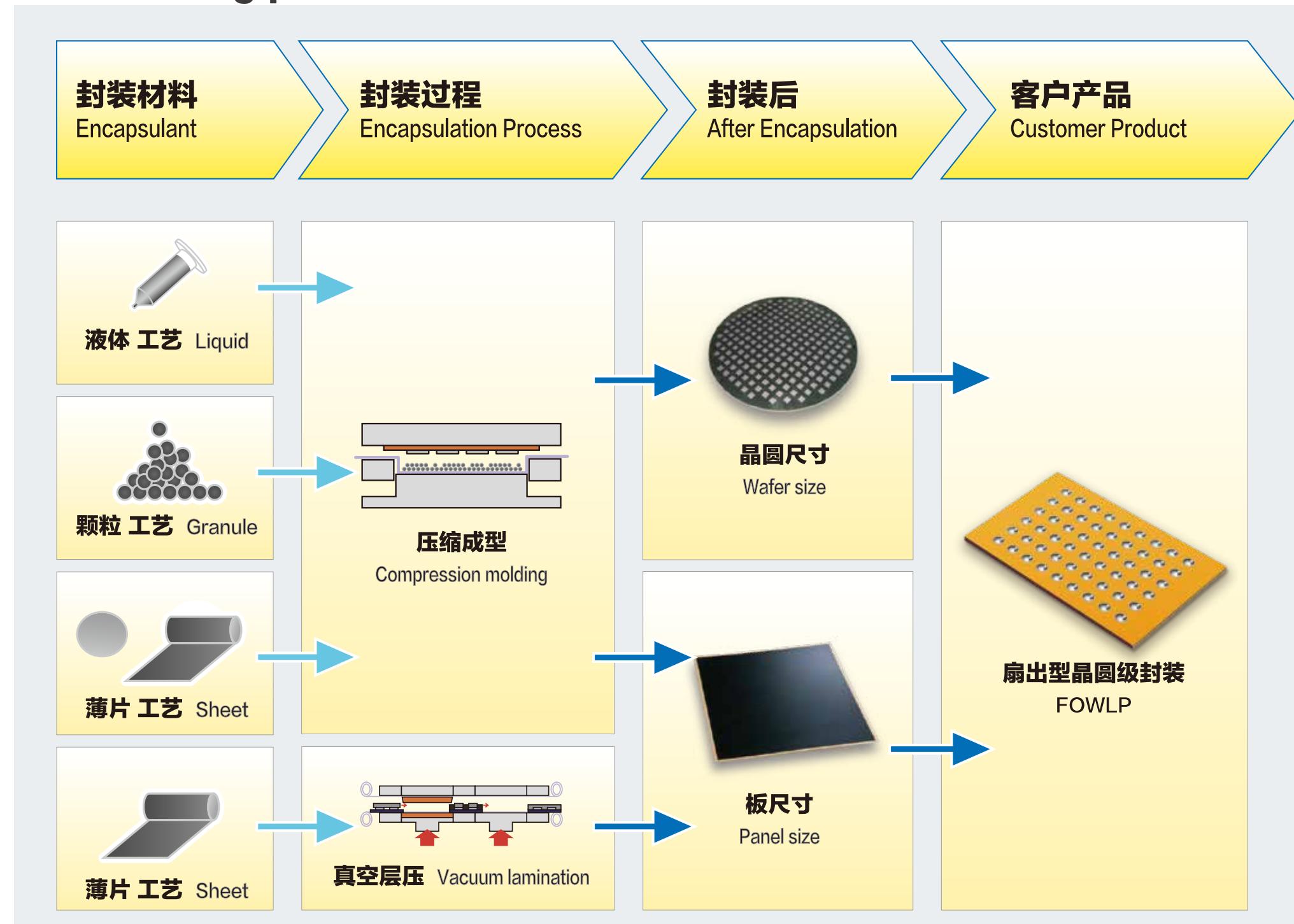
### 要点 Point

低翘曲性  
Low Warpage

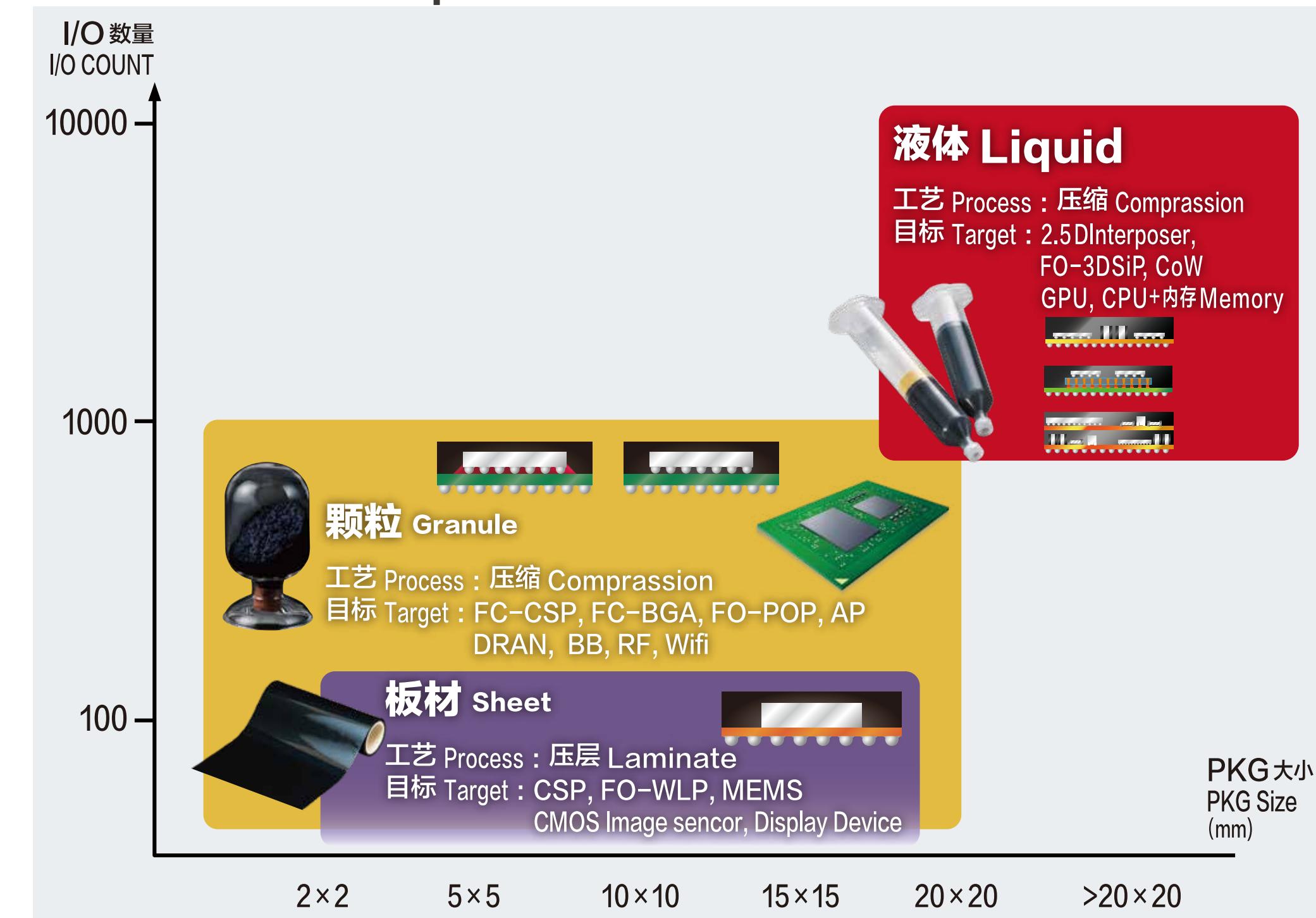
对应12英寸或更多封装尺寸  
Encapsulation of  $\geq 12\text{inch}$  size

对应各种工艺  
Correspond Various Process

### ■ 各材料的封装过程 Molding process



### ■ 先端 F/O WLP 封装材料的位置 Position of encapsulation Material for Advanced F/O WLP

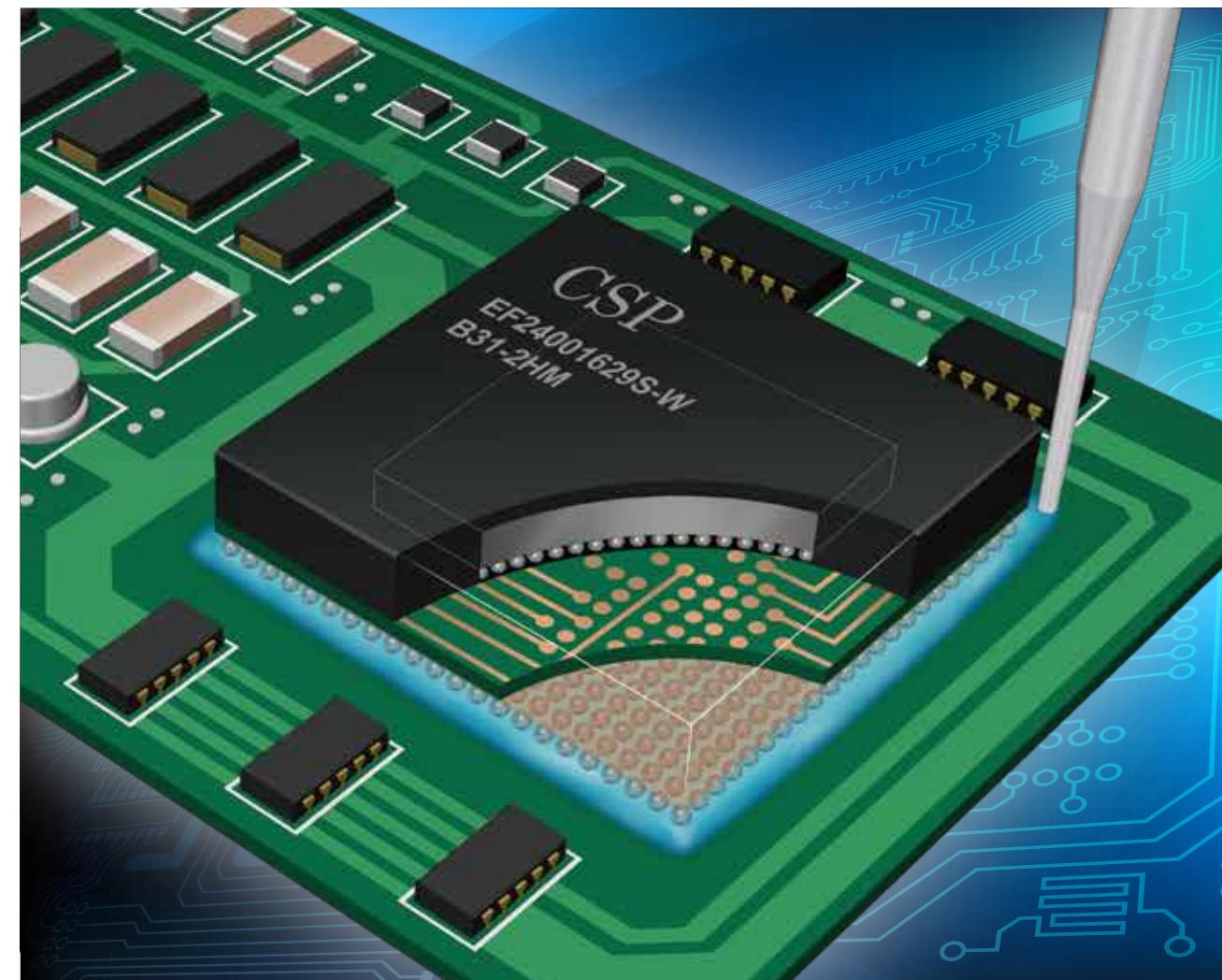


# 贴装加固材料

## Materials for Mounting, Reinforcement

高耐热性二次实装侧面填充、底部填充 CV5797, CV5794, CV5350, CV7803<sup>\* 开发中</sup>

Highly heat-resistant Secondary mount Sidefill / Underfill CV5797, CV5794, CV5350, CV7803<sup>\*Under Development</sup>



### 应用 Applications

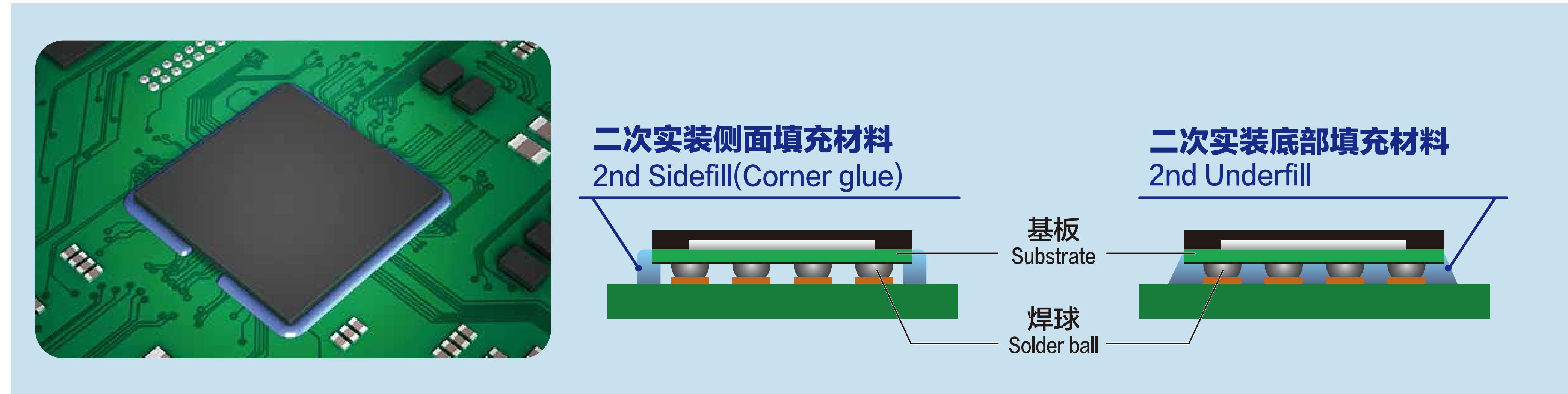
- 车载用半导体PKG 实装加固材料  
Mount reinforcing materials for automotive IC PKGs  
Automotive camera modules  
Millimeter-wave radar modules  
Automotive ECU

**提高实装可靠性**  
Improved mount reliability  
TCT:-55 $\leftrightarrow$ 125°C 6000cycles

**适用狭缝间隙**  
Excellent fillability for Narrow gap

**适用于各类尺寸的PKG**  
Compatible with PKGs of various sizes

**高Tg 150-160°C**  
High Tg 150-160°C



### 加固型 - 适应PKG Reinforcement type - Applicable PKGs

#### 侧面填充 Sidefill

- 面向大型PKG(e.g.\*25mm以上)  
For large-size PKGs (e.g.\*25mm or more)



- 面向QFN  
For QFN PKGs



#### 底部填充 Underfill

- 面向小型PKG(e.g.\*25mm以下)  
For medium- and small-size PKGs (e.g.\*25mm or less)

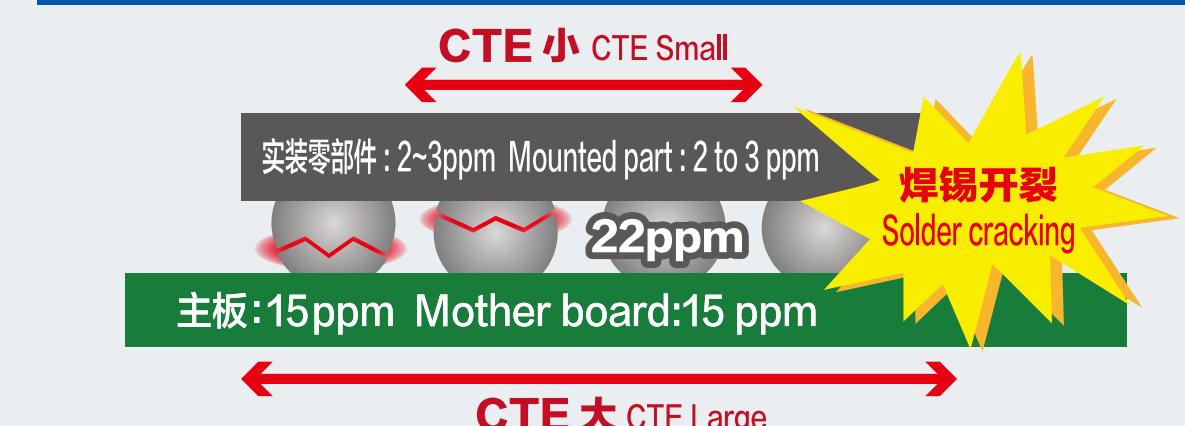


### 焊锡开裂机制 Solder cracking mechanism

- ① 热循环 (\*零部件 - 基板间的 CTE 错误匹配)  
Heat cycle (\*CTE mismatch between a part and a substrate)

- ② 振动损伤 (\*应力集中于焊锡、金属疲劳)  
Vibration damage (\*Stress concentration on solder and metal fatigue)

通过底部填充、侧面填充可大幅提高实装可靠性!  
Underfill and sidefill enable drastic improvement of mount reliability!



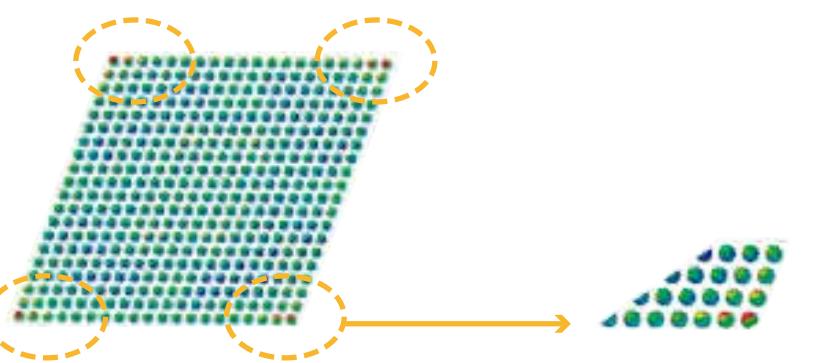
### 应力模拟 Stress simulation

#### BGA

焊锡应力分布图(sim.)  
Solder stress distribution map (sim.)

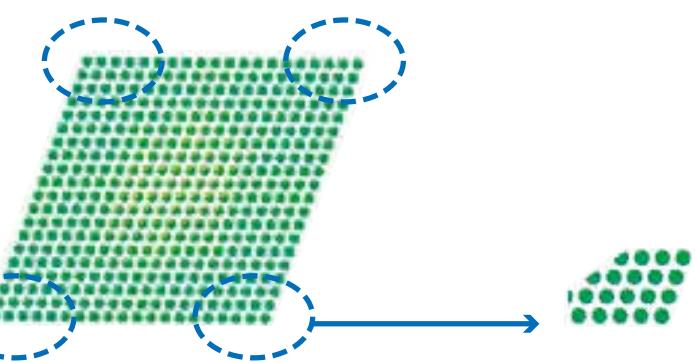
应力值(\*sim.)  
Stress value (\*sim.)

#### 无加固 No reinforcement



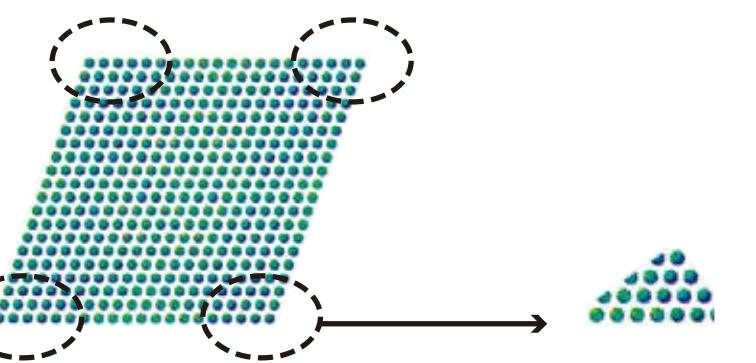
222MPa (-)

#### 底部填充 Underfill



88MPa (▲ 60%)

#### 侧面填充 Sidefill



154MPa (▲ 31%)

MPa

[ Simulation Condition ] •PKG: 10mm BGA(0.4mm Ball Pitch) •TCT: -55 $\leftrightarrow$ 125°C

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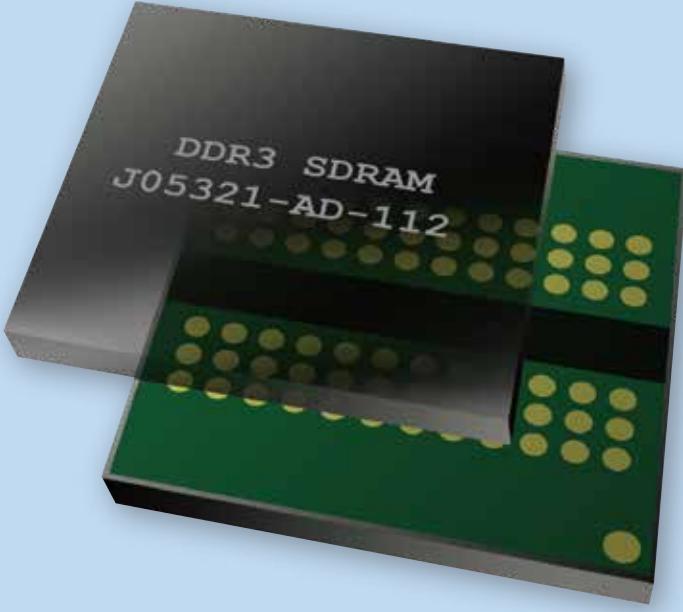
# 基板材料

## Substrate Materials



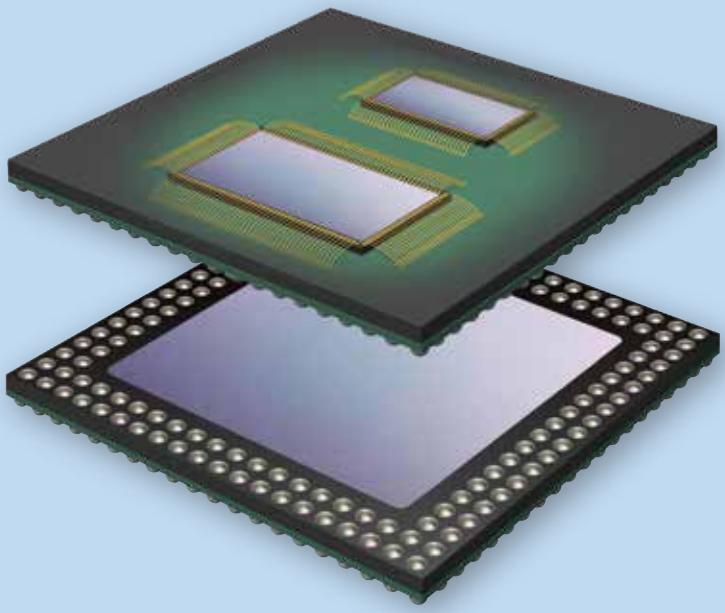
封装类型  
Package Type

CSP



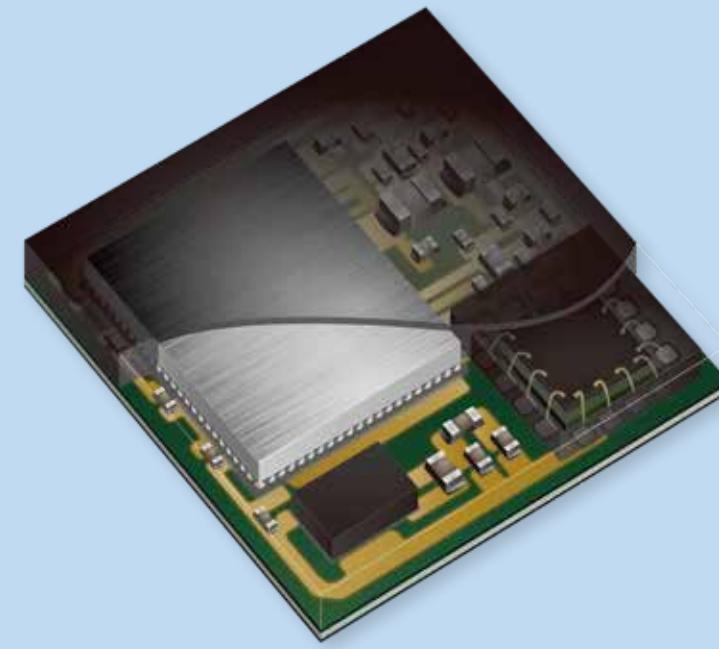
- Single-Chip
- Stacked-Chip
- NAND-Flash etc.

FC-CSP



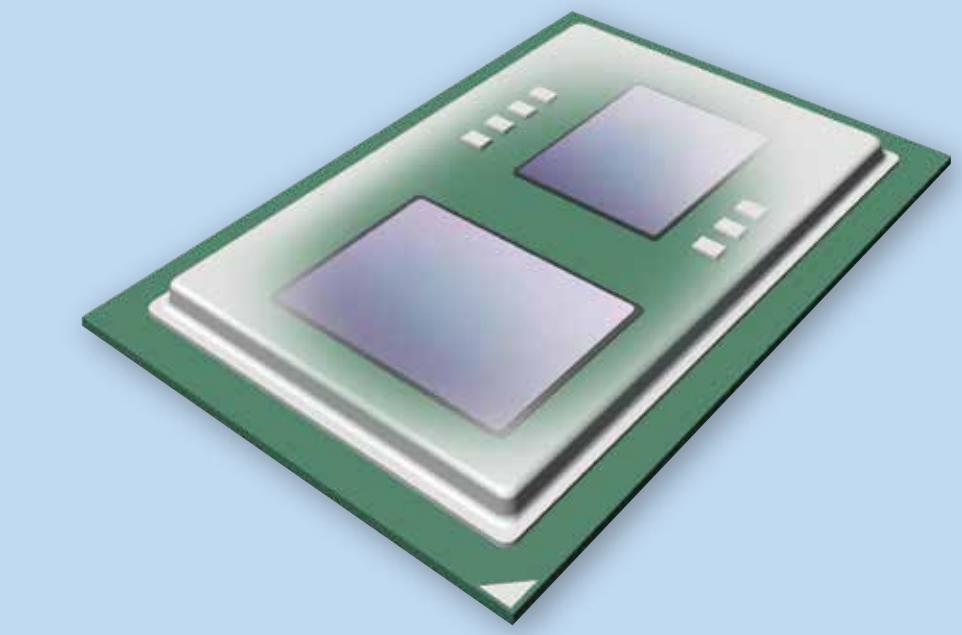
- PoP-Bottom
- Flip-Chip etc.

MODULE



- AiP
- PAM
- FEM etc.

FC-BGA



- Flip-Chip etc.

产品  
Product

**MEGTRON GX R-G545L / R-G545E**  
Low Df / Dk

**MEGTRON GX R-1515V  
R-1515K**  
Ultra-low CTE \*0.2~1.8mm

**MEGTRON GX R-G535S  
R-G535E**  
Low CTE \*0.2~1.8mm

**MEGTRON GX R-G515S / R-G515E**  
Ultra thin material \*0.02~0.2mm

**MEGTRON GX R-1515W**

**MEGTRON GX R-1515E**  
Thin material

**MEGTRON GX R-1515A**

\* 产品厚度

Panasonic

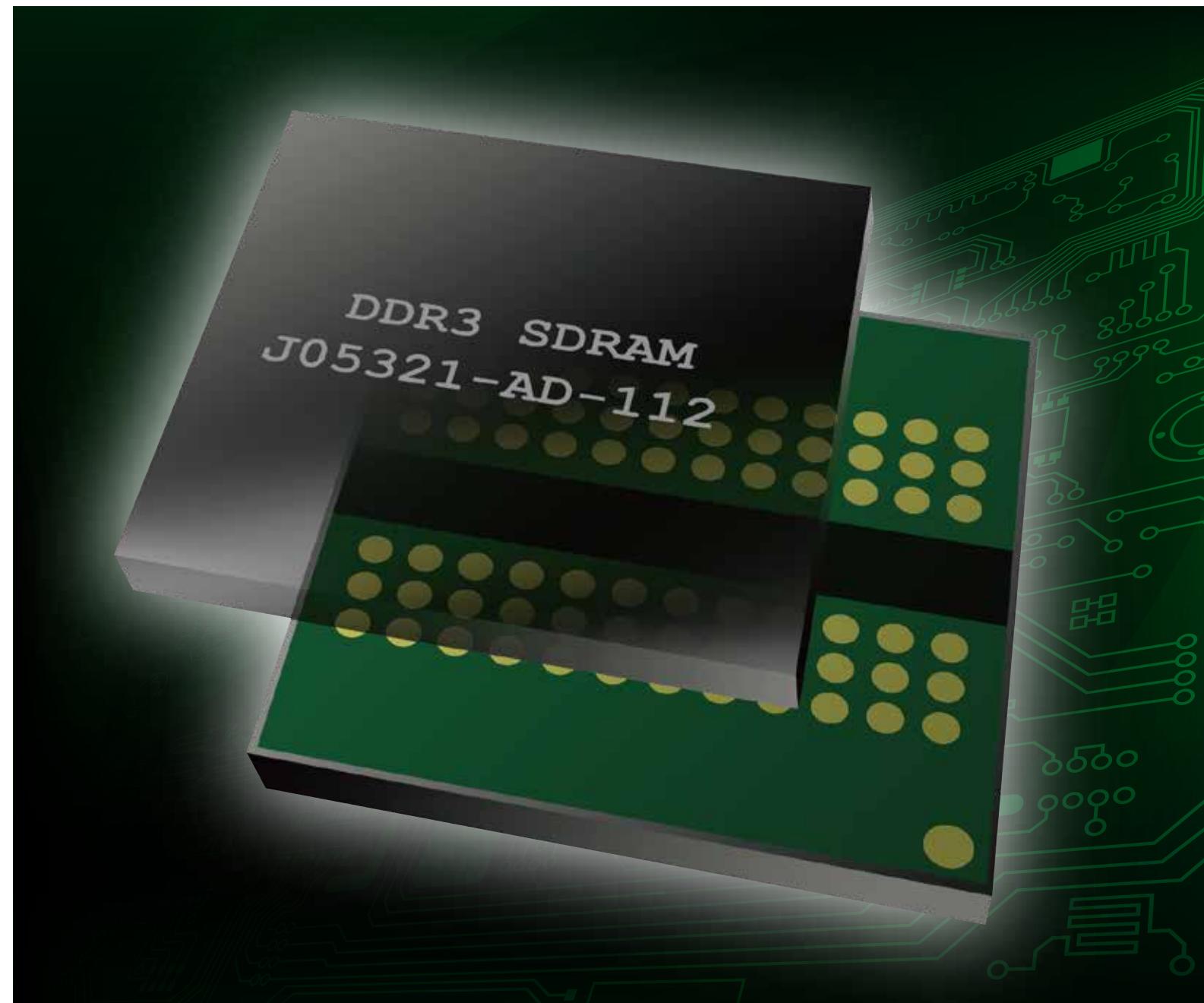
# 适用高弹性模量、超薄 半导体封装基板材料

High modulus IC Thin substrate materials



## 基板 R-1515E 半固化片 R-1410E

Laminate R-1515E Prepreg R-1410E



### 应用 Applications

- 半导体封装基板 IC PKG substrates

CSP

Single-Chip, Stacked-Chip, NAND-Flash etc.

特点 Feature 1

Tg(DMA) 270°C

特点 Feature 2

弯曲模量 25°C 33GPa

Flexural modulus 25°C 33GPa

特点 Feature 3

热膨胀系数 x,y-轴方向 8-10ppm/°C

CTE x, y-axis 8-10ppm/°C

苏州工厂可进行生产、出货 (已量产)

Now working on production and shipment at Suzhou Plant (Already mass stage)

CSP “新准材料”在世界范围内有众多客户使用

New Standard material" for CSP Many customers have been adopting the materials all over the world.

以合理价格供应高质量封装材料

High quality PKG materials are supplied at reasonable costs.

以更短时间交付给中国大陆各个地区

Delivered all over the Chinese mainland in short lead time.



松下电子材料(苏州)有限公司  
Panasonic Industrial Device Materials (Suzhou) Co., Ltd.

适用于半导体封装薄型化

Compatible with thinner semiconductor PKGs.

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# 面向半导体封装、模块基板的超低损耗材料

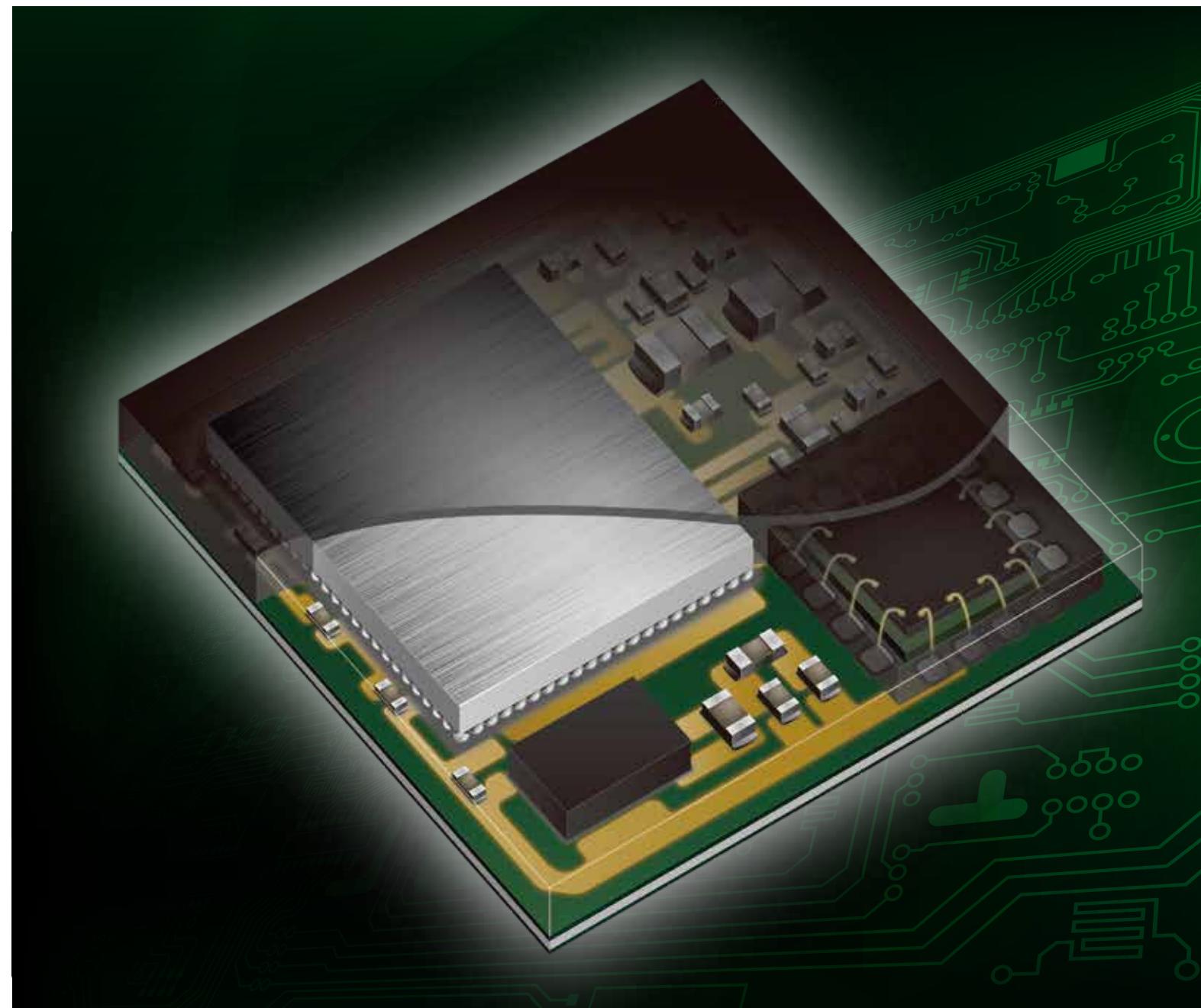
Ultra-low transmission loss materials for IC substrate/ Module



## 基板 R-G545L\* / R-G545E 半固化片 R-G540L\* / R-G540E

Laminate R-G515L\* / R-G545E Prepreg R-G540L\* / R-G540E

\* 低 Dk 玻璃布类型  
\* Low DK glass cloth type



### 应用 Applications

- 半导体封装基板 IC PKG substrates

模块 Module  
AiP, PAM, FEM etc.

#### 特点 Feature 1

Df 0.003 Dk 3.5 @12GHz

#### 特点 Feature 2

热膨胀系数 x,y-轴方向 10ppm/°C

热膨胀系数 z-轴方向 22ppm/°C

CTE x, y-axis 10ppm/°C

CTE z-axis 22ppm/°C

#### 特点 Feature 3

Tg(DMA) 230°C

## 实现高水准的低 DK/Df 封装用材料 Achieving a high level of low Dk/Df as package materials

### 高频带、高温高湿环境下也可保证特性稳定

Stable properties in a high frequency band and in a high temperature and high humidity environment

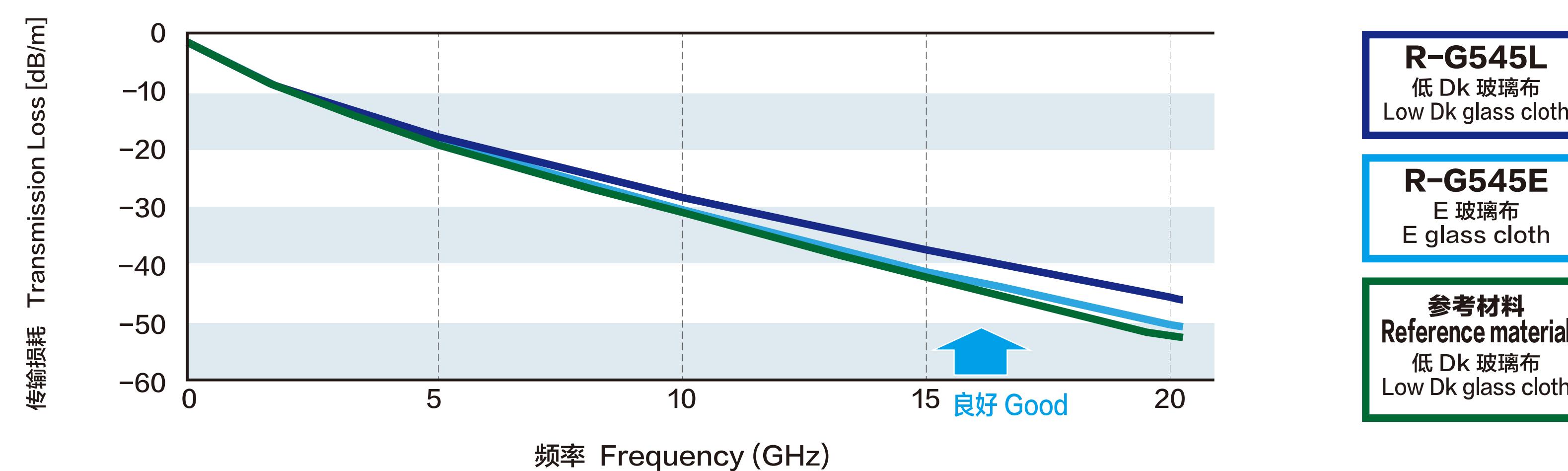
### 还可运用于 mSAP 工艺

Capable of dealing with mSAP method.

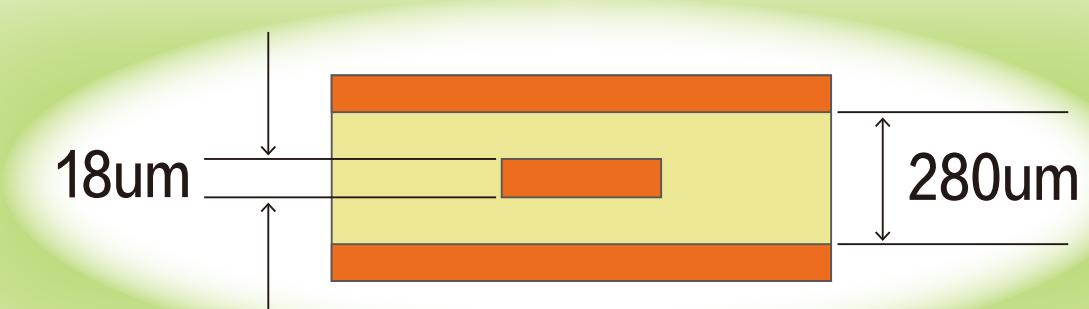
### 传输损耗比较

#### Comparison of transmission loss

即使在 E 玻璃规格中, R-G545 相比其他公司的 Low Dk 玻璃规格产品实现了更低的传输损耗 (本公司试验数据)



### ■ 结构 Construction



线 长	Line length	1,000mm
线 宽	Line width	130 μm
阻 抗	Impedance	50 Ω
铜材类型	Copper type	STD
内层铜材处理	Inner Cu treatment	无表面处理 No-surface treatment
芯 板	Core	0.14mm
半固化片	Prepreg	#1067 74% × 2ply

Panasonic

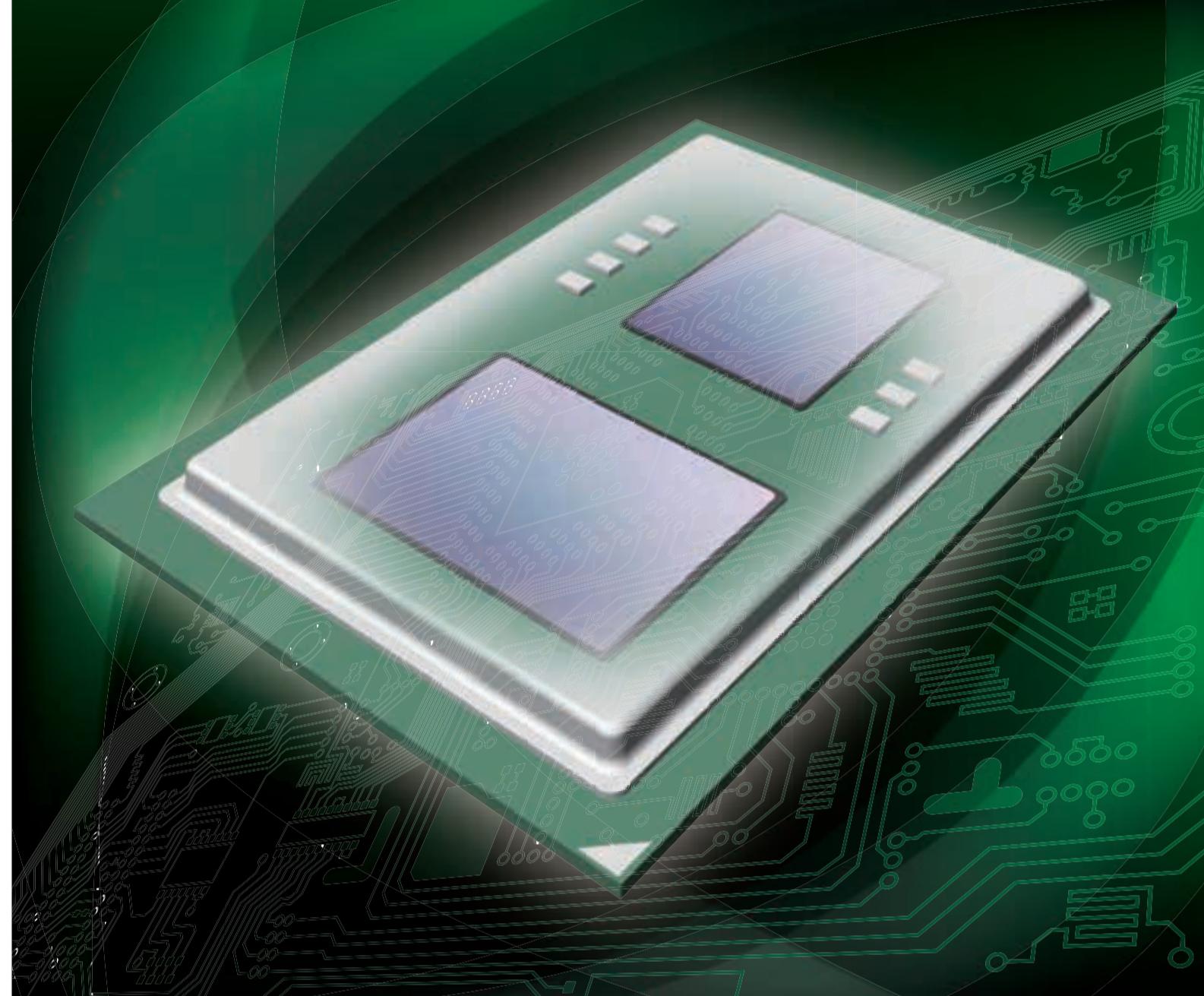
# 面向半导体封装基板的低热膨胀、高可靠性材料

Low CTE Higher Elongation materials for IC substrate



## 基板 R-1515V(S-玻璃\*) R-1515K(E-玻璃)

Laminate R-1515V(S-glass\*) R-1515K(E-glass)



### 应用 Applications

- 半导体封装基板 IC PKG substrates

FC-BGA  
FC-BGA etc.

#### 特点 Feature 1

热膨胀系数 x, y-轴方向  
3-5ppm/°C(低热膨胀系数玻璃)  
CTE x, y-axis  
3-5ppm/°C (Low CTE glass)

#### 特点 Feature 2

翘曲度更好  
Better Warpage

#### 特点 Feature 3

厚度偏差良好  
Good Thickness Variation

\* 低热膨胀系数玻璃布类型  
\* Low CTE glass cloth type

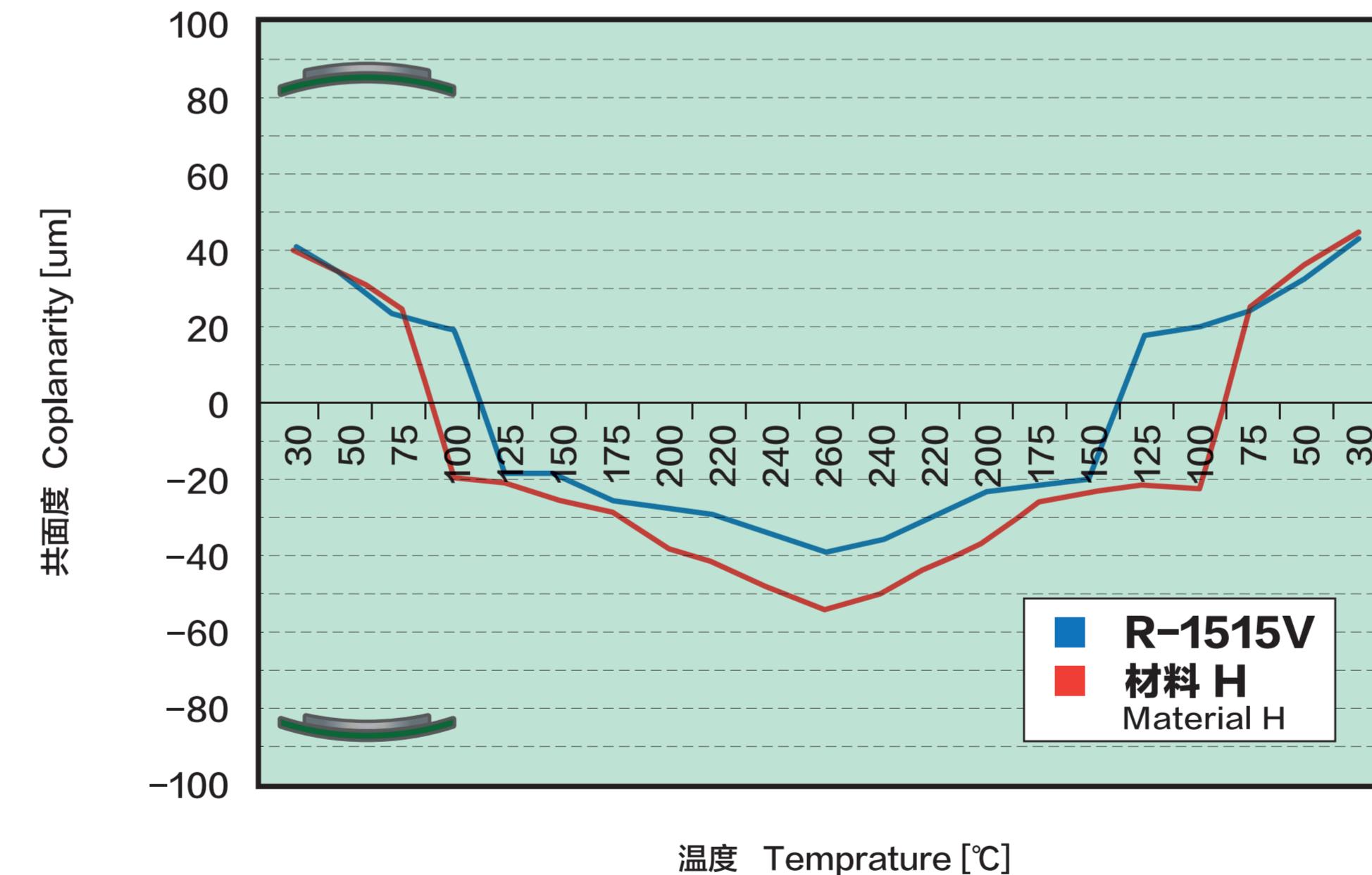
实现高等级的 Low CTE、低翘曲同时还可适用于  
Achieving a high level of low CTE and low warpage.

2.xD 等大型 FCBGA 封装中  
Compatible with large-size FCBGA PKGs such as 2.xD.

#### 低热膨胀

Low thermal expansion

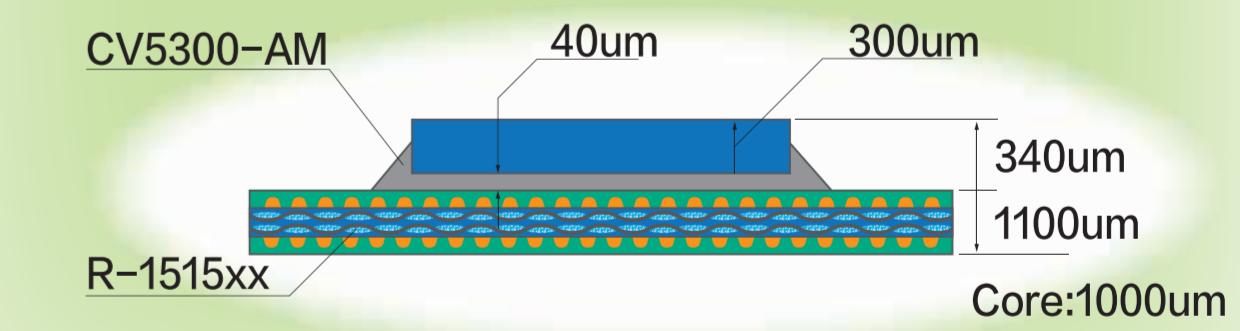
R-1515V 翘曲度 R-1515V Warpage Performance



#### ● 试验片 Sample

材 料 / Material : R-1515V, 材料 H / Material H  
芯 厚 度 / Core Thickness : 1000umt (12-12um)  
PKG 尺寸 / PKG Size : 35 × 35mm  
(Die 尺寸 / Die Size : 15 × 15mm )

#### ● PKG 结构 / PKG Construction



#### 产品线拥有丰富厚度

A wide range of thickness lineup

R-1515V(S-玻璃) / R-1515V(S-glass) : 0.2mm ~ 1.8mm  
R-1515K(E-玻璃) / R-1515V(E-glass) : 0.2mm ~ 1.8mm

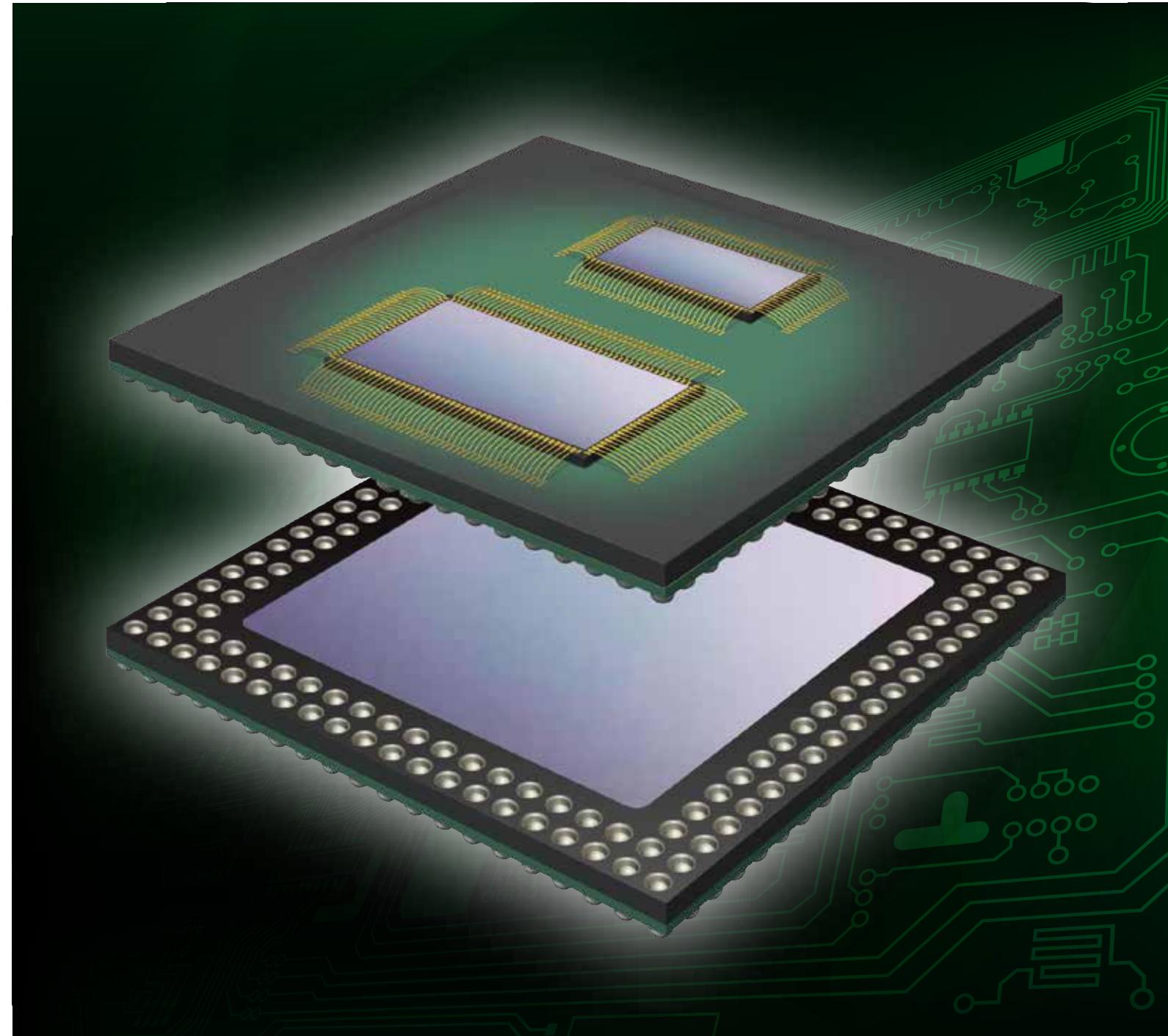
# 适用低热膨胀、超薄 半导体封装基板材料

Low CTE Ultra-thin IC substrate materials



## 基板 R-G515E / R-G515S\* 半固化片 R-G510E / R-G510S\*

Laminate R-G515E / R-G515S\* Prepreg R-G510E / R-G510S\*



### 应用 Applications

- 半导体封装基板 IC PKG substrates

CSP  
PoP-Bottom, Flip-Chip etc.

#### 特点 Feature 1

超薄超薄 20 $\mu\text{m}$ ~  
Ultra-thin 20 $\mu\text{m}$ ~

#### 特点 Feature 2

热膨胀系数 x, y-轴方向  
4-6ppm/ $^{\circ}\text{C}$ (低热膨胀系数玻璃)  
CTE x, y-axis  
4-6ppm/ $^{\circ}\text{C}$  (Low CTE glass)

由于是超薄材料，因此可帮助实现封装薄型化  
The ultra-thin materials contribute to the realization of thinner PKGs.

#### 超薄材料(绝缘层厚度在 20 $\mu\text{m}$ 以下)实现量产

Now in mass production of ultra-thin materials (insulation layer of 20 $\mu\text{m}$  or less in thickness)

#### 低热膨胀

Low thermal expansion

#### 低翘曲

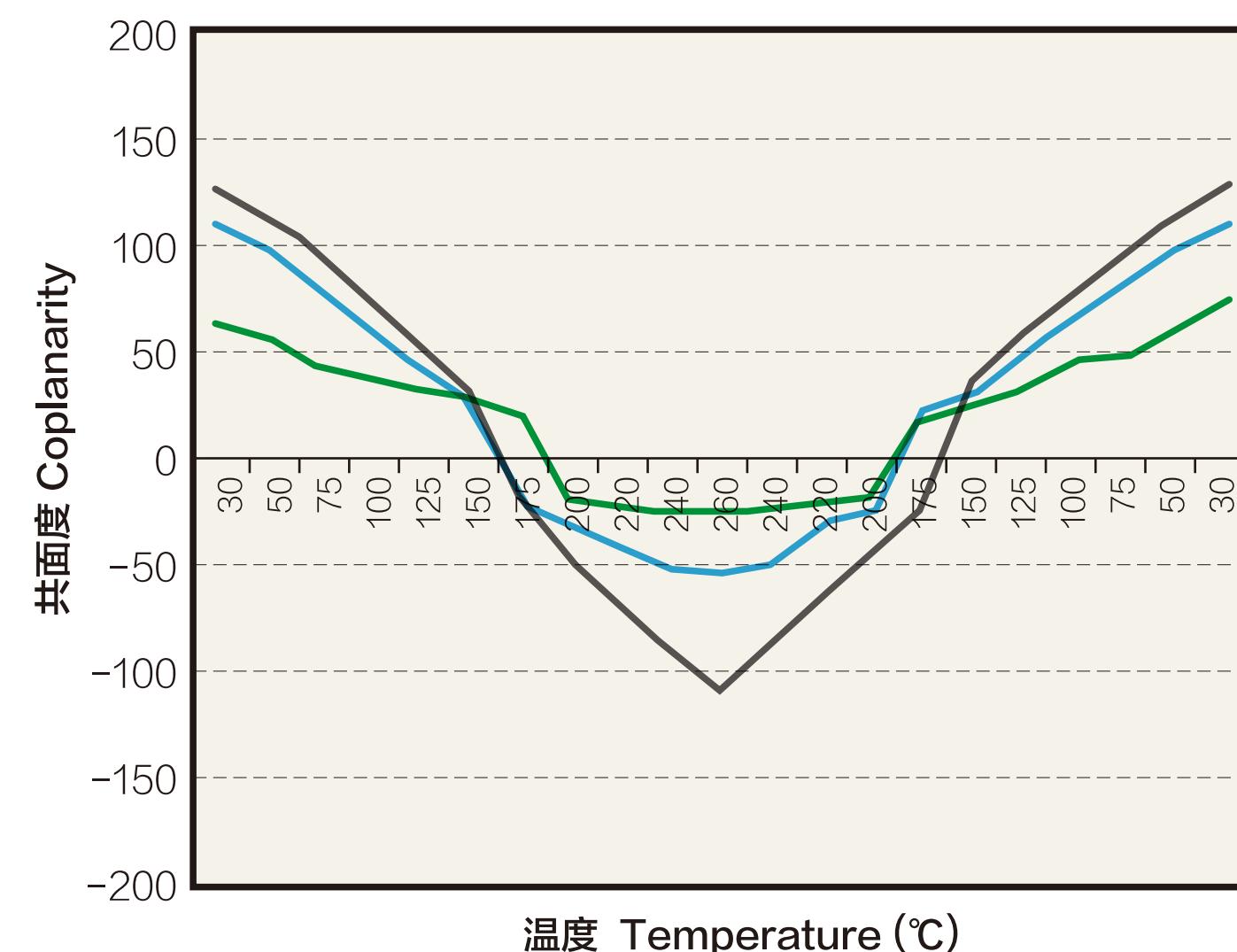
Low warpage

#### 成型性

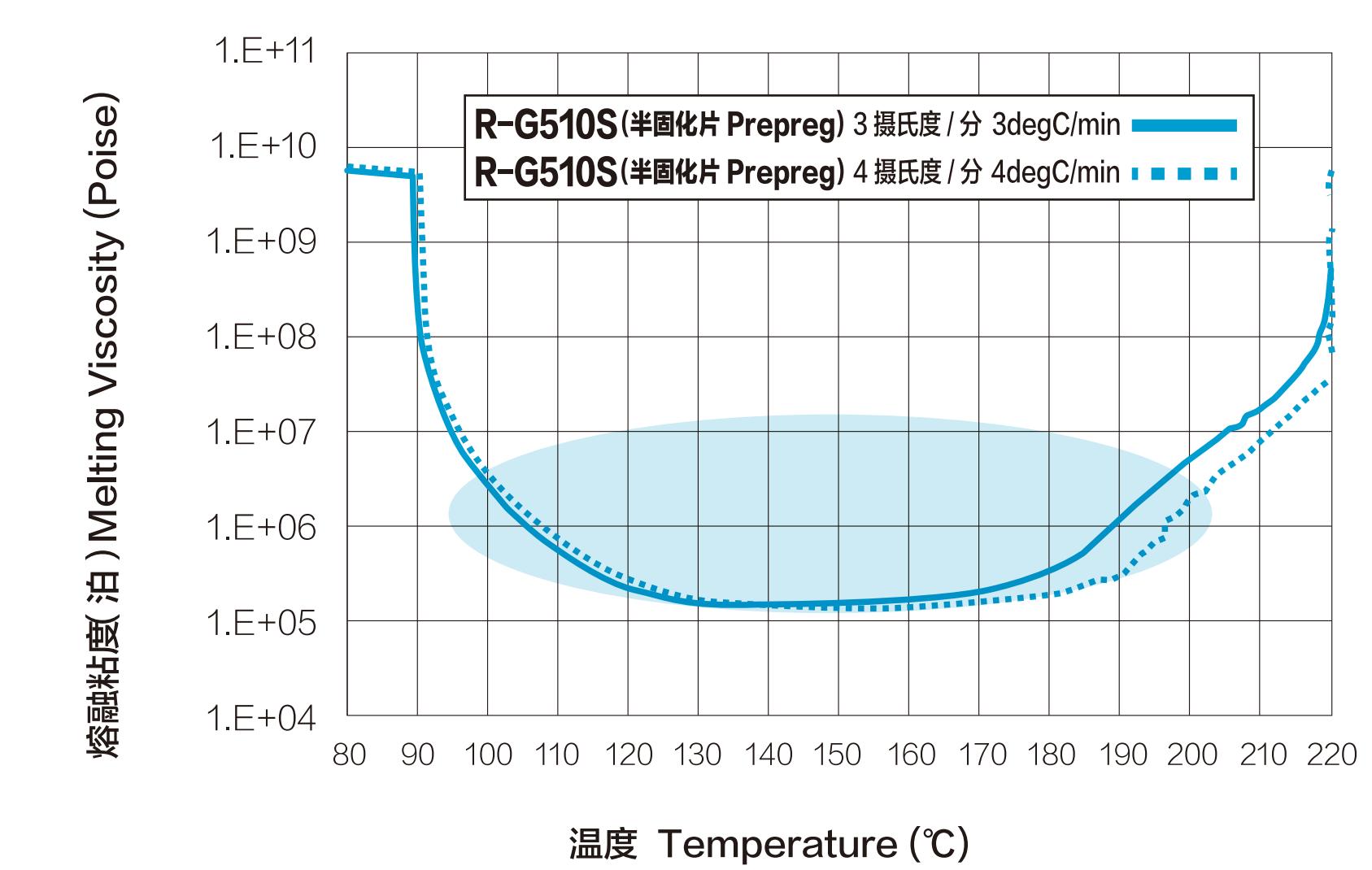
Moldability

相比半导体封装翘曲 ( IC package warpage )  
Comparison of IC package warpage

Coreless/ETS 等 超薄基板中成型性良好  
Good moldability of ultra-thin substrates such as Coreless/ETS



R-1515E  
R-G515E  
R-G515S



R-G510 树脂体系专用于最薄的介电层，  
有很大的空间 ( working window? ) 可供树脂流入。

R-G510 resin system is designed for thinnest dielectric layer.  
Resin has a wide room to flow-in.

# 全球生产据点

## Our Global Operation

### 松下电子材料（上海）有限公司

Panasonic Industrial Devices Materials (Shanghai) Co., Ltd.



制造  
Manufacturing

- 成型材料 Molding compounds
- 封装材料 Encapsulation materials

### 松下电子材料（广州）有限公司

Panasonic Industrial Devices Materials (Guangzhou) Co., Ltd.



制造  
Manufacturing

开发  
R&D

营业  
Marketing

电子材料中国研究开发中心 Electronic Materials China R&D Center

电子材料中国R&M组 Electronic Materials China R&M Group

●多层材 Multi-layer materials

### 台湾松下多层材料股份有限公司

Panasonic Industrial Devices Materials Taiwan Co., Ltd.



制造  
Manufacturing

开发  
R&D

销售·营业  
Sales/Marketing

台湾半导体材料研究开发中心

Taiwan Semiconductor Materials R&D Center

●多层材 Multi-layer materials

### 松下电子材料（苏州）有限公司

Panasonic Industrial Devices Materials (Suzhou) Co., Ltd.



制造  
Manufacturing

- 印刷电路板 Circuit board
- 多层材 Multi-layer materials
- 玻璃复合基板材料 Glass composite materials

### 松下制造大城株式会社

Panasonic Manufacturing Ayuthaya Co., Ltd.



制造  
Manufacturing

销售·营业  
Sales/Marketing

●纸基材 Paper phenolic materials

●成型材料 Molding compounds

●封装材料 Encapsulation materials



开发  
R&D

电子材料南亚研究开发中心

Electronic Materials South Asia R&D Center

●封装材料 Encapsulation materials

### 松下电器产业株式会社 电子材料事业部

Panasonic Corporation/Electronic Materials Business Division



本公司  
Headquarter

开发  
R&D

销售·营业  
Sales/Marketing

### 郡山事业所

Koriyama Plant



制造  
Manufacturing

LAB

开发  
R&D

●多层材 Multi-layer materials

●内层线路多层板材料 Mass laminations

●功能膜 Advanced films

### 郡山事业所 西工厂

Koriyama Plant/West Factory



制造  
Manufacturing

●多层材 Multi-layer materials

### 四日市事业所

Yokkaichi Plant



制造  
Manufacturing

开发  
R&D

●成型材料 Molding compounds

### 四日市事业所 南工厂

Yokkaichi Plant/South Factory



制造  
Manufacturing

LAB

开发  
R&D

●玻璃复合基板材料 Glass composite materials

●柔性基板材料 Flexible materials

●封装材料 Encapsulation materials

### 松下电子材料欧洲有限公司

Panasonic Industrial Devices Materials Europe GmbH



奥地利 Austria

制造  
Manufacturing

销售·营业  
Sales/Marketing

电子材料欧洲R&M组  
Electronic Materials European R&M Group

●多层材 Multi-layer materials

### 松下电器机电（美国）有限公司

Panasonic Industrial Devices Sales Company of America



销售·营业  
Sales/Marketing

电子材料部门

Electronic Materials Division

※ R&M: Research & Marketing