METALLIZED POLYPROPYLENE CAPACITOR TYPE ECWF(L)

Clsi. 28 37

No. 1-18

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1. SCOPE		he requirement for metallized polypropylene or use in high frequency and high current circuits.	
2. PRODUCT NAME		film capacitor, Type ECWF(L).	
3. PRODUCT RANGE	Category temperature		
	Rated voltage	400VDC, 630VDC	
	Capacitance range	Refer to the individual drawing.	
	Capacitance tolerance	Refer to the individual drawing.	
4.PERMISSIBLE CURRENT	by Table.1.	on the permissible pulse current value calculated based on the permissible current value classified	
5. APPEARANCE	(1) Marking shall be legibl	e in the right place.	
	(2) Plating of lead wire sha (3) Coating shall be perfect practical use.	all be perfect without rust. ct without any crack, rent, pinhole etc., that matters	
6. CONSTRUCTION	polypropylene film dielect resin and has two leads.	non-inductive construction, would with metallized ric. The capacitor is enclosed in noncombustible epoxy Noncombustible epoxy resin(UL94V-0) Epoxy resin Element (Metallized polypropylene) Lead wire(Tin-plated wire)	
7.DIMENSIONS	As specified in the individu	ual drawing.	
8.CONDITIONAL STANDARD TEST	of from 45% to 75%. However the test shall be	ed at a temperature of from 15°C to 35°C,a humidity conducted at a temperature of (20±1)°C,a humidity of is entertained about judgement.	
9.MARKING	Marking shall not be erase 1.Capacitance 2.Capacitance tolerance of 3.Rated voltage 4.Date code 5.Manufacturer's trade ma 6.Type name (WFL)		

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No	ltem	Performance	Testing method Refer to JIS C 5101-16-1999 [IEC 60384-16]
1.	Voltage proof	[Between terminals]: Nothing abnormal shall be found, when applied a voltage of 150% of the DC rated voltage for 60s. (The capacitor shall be applied the voltage through a resistor of 2kΩ or more when charge and discharge.)	According to 4.2.1
		[[Between terminals and enclosure]: Nothing abnormal shall be found, when applied a voltage of 1500VAC for 60s.	Outside of JIS C 5101-16-1999
2.	Insulation resistance	[between terminals]: $3000M\Omega \cdot \mu F \text{ or more } (C>0.33\mu F)$ $9000M\Omega \text{ or more } (C\leqq0.33\mu F)$ When the reading of measuring instrument becomes steady at a value after applying a voltage of (100±15)V [400VDC], (500±50)V [630VDC] for (60±5)s.	According to 4.2.4
3.	Capacitance	Within a range of specified value. (Measurement shall be conducted at a frequency of (1±0.2)kHz)	According to 4.2.2
4.	Tangent of loss angle		According to 4.2.3
5.	Terminal strength	[Tensile strength] The load specified below shall be applied to the terminal in its draw-out direction gradually up to the specified value and held thus for (10±1)s. After the test, breaking or loosening of the terminal shall be not found.	According to 4.3
		Lead wire diameter [mm] Tensile force [N] over 0.5 to 0.8 10±1	
		[Bending strength] With the termination in its normal position,the component is held by its body in such a manner that the axis of the termination is vertical;a mass applying a force of the regulation value is then suspended from the end of the termination. The body of the component is then inclined, over a period 2s to 3s,through an angle of approximately 90° in the vertical plane and then returned to its initial position over the same period of time. This operation constitutes one bent. Two bends in the same direction, without interruption, two bends in the opposite direction.	According to 4.3
		Lead wire diameter [mm] Bending force [N] over 0.5 to 0.8 5±0.5	

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No	Item	Performance	Testing method Refer to JIS C 5101-16-1999 [IEC 60384-16]
6.	Vibration	Vibration test shall be conducted for 2.0h each (total 6.0h) in 3 mutually perpendicular directions. The connection shall not get short-circuit or open. During the last 30 min of vibration in each direction, checks shall be made for open or short-circuiting and interruption. Attachment method is refer to JIS C 0047 appendix A fig.2-f.Total amplitude:1.5mm	According to 4.7
7.	Solderability	The lead wire shall be immersed in methanol solution of resin (about 10%) and its depth of dipping shall be up to (1.5+0.5/-0)mm from the root of the terminal in the solder bath at a temperature of (245±5)°C for (2±0.5)s, by using a heat shield plate of (1.5±0.5)mm. After test immersion, the solder shall be sticked to more than 90% in the circumferential direction of the lead wire.	According to 4.5
8.	Resistance to soldering heat	[1]The lead wire shall be immersed in methanol solution of resin (about 25%) and its depth of dipping shall be up to (1.5+0.5/-0)mm from the root of the terminal in the solder bath at a temperature of (350±10)°C for (5±1)s by using a heat shield plate of (1.5±0.5)mm. After the immersion is finished, the capacitor shall be let alone at ordinary temperature and humidity for 1h to 2h. After this,the capacitor shall be satisfied with the following performance.	According to 4.4
		[2]The lead wire shall be immersed in methanol solution of resin (about 25%) and its depth of dipping shall be up to (1.5+0.5/-0)mm from the root of the terminal in the solder bath at a temperature of (260±5)°C for (10±1)s by using a heat shield plate of (1.5±0.5)mm. After the immersion is finished, the capacitor shall be let alone at ordinary temperature and humidity for 1h to 2 h. After this,the capacitor shall be satisfied with the following performance. Appearance: No remarkable change Voltage proof: [between terminals]	
		Satisfy the value which provides to item 1. Insulation resistance:[between terminals] Satisfy the value which provides to item 2. Change rate of capacitance: Within ±3% of the value before the test. Tangent of loss angle Satisfy the value which provides to item 4.	

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No	Item	Performance	Testing method Refer to JIS C 5101-16-1999 [IEC 60384-16]
9.	Component solvent resistance	The capacitor shall be completely immersed into the reagent of Isopropyl alcohol at a temperature of (23±5)°C for (5±0.5)min. After this, the capacitor shall be satisfied with the following performance.	According to 4.14
		Appearance : No remarkable change. Marking : To be legible	
10.	Characteristics depending on temperature [Lower category temperrature]	Measurements shall be conducted at each of the temperatures specified as following after the capacitor has reached thermal stability. $ (a)(-40\pm3)^{\circ}C $ $ (b) (20\pm2)^{\circ}C $	According to 4.2.6
		Change rate of capacitance Within $(+3/-0)\%$ of the rate of change of (a) points to (b) points before the test.	
	Characteristics depending on temperature [Upper category temperrature]	Measurements shall be conducted at each of the temperatures specified as following after the capacitor has reached thermal stability. (b) (20±2)°C (c) (105±2)°C	According to 4.2.6
		Insulation resistance [between terminals] (The value of (c) points) $100M\Omega \cdot \mu F \text{ or more}(C > 0.33 \mu F) \\ 300M\Omega \text{ or more} \qquad (C \leq 0.33 \mu F)$	
		Change rate of capacitance Within $(+0/-5)\%$ of the rate of change of (c) points to (b) points before the test.	

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No	ltem	Performance	Testing method Refer to JIS C 5101-16-1999 [IEC 60384-16] According to
11.	Rapid change of temperature		
		Appearance : No remarkable change. Insulation resistance : [between terminals] $1000 M\Omega \cdot \mu \text{F or more}(C > 0.33 \mu \text{F})$ $3000 M\Omega \text{ or more} (C \leqq 0.33 \mu \text{F})$ Change rate of capacitance : Within $\pm 5\%$ of the value before the test. Tangent of loss angle : 0.055% or less (at 1kHz) $0.22\% \text{ or less (at 10kHz)}$	
12.	Moisture resistance	[1]The capacitor under the test shall be put in the testing oven and kept at condition of the temperature (60±2)°C and the humidity at 90% to 95% for (500+24/-0)hours and then shall be let alone at ordinary condition for (1.5±0.5)hours. After the test, the capacitor shall be satisfied with the following performance.	According to 4.11
		[2]The capacitor under the test shall be put in the testing oven and kept at condition of the temperature (85±2)°C and the humidity at (85±5)% for (500+24/-0)hours and then shall be let alone at ordinary condition for (1.5±0.5)hours. After the test, the capacitor shall be satisfied with the following performance.	
		Appearance : No remarkable change. Withstand voltage : [between terminals] Nothing abnormal shall be found, when applied a voltage of 130% of the DC rated voltage for 60 seconds. Insulation resistance : [between terminals] 1000MΩ•μF or more(C > 0.33μF) 3000MΩ or more (C ≤ 0.33μF) Change rate of capacitance : Within ±5% of the value before the test. Tangent of loss angle : 0.055% or less (at 1kHz)	

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No	ltem	Performance	Testing method Refer to JIS C 5101-16-1999 [IEC 60384-16]
13.	Moisture resistant loading	[1]The capacitor under the test shall be applied the DC rated voltage continuously for (500+24/-0)hours in the testing oven and kept at condition of the temperature (60±2)°C and the humidity at 90% to 95% and then shall be let alone at ordinary condition for (1.5±0.5)hours. After the test, the capacitor shall be satisfied with the following performance. [2]The capacitor under the test shall be applied the DC rated voltage continuously for (500+24/-0)hours in the testing oven and kept at condition of the temperature (85±2)°C and the humidity at (85±5)% and then shall be let alone at ordinary condition for (1.5±0.5)hours. After the test, the capacitor shall be satisfied with the following performance. Appearance: No remarkable change. Withstand voltage: [between terminals] Nothing abnormal shall be found, when applied a voltage of 130% of the DC rated voltage for 60 seconds. Insulation resistance: [between terminals] 1000MΩ·μF or more(C > 0.33μF) 3000MΩ or more (C ≤ 0.33μF) Change rate of capacitance: Within ±5% of the value before the test. Tangent of loss angle: 0.055% or less (at 1kHz) 0.22% or less (at 10kHz)	According to 4.11
14.	Endurance	The capacitor under the test shall be applied the voltage of 125% of the DC rated voltage continuously through a resistance of 0.022Ω devidede by capacitance of the test capacitor for (1000+48/-0) hours in the testing oven and kept at condition of the temperature at (105±2)°C and then shall be let alone at ordinary condition for (1.5±0.5) hours. After the test, the capacitor shall be satisfied with the following performance. Appearance: No remarkable change. Insulation resistance: [between terminals] 1000MΩ·μF or more(C > 0.33μF) 3000MΩ or more (C ≤ 0.33μF) Change rate of capacitance: Within ±7% of the value before the test. Tangent of loss angle: 0.055% or less (at 1kHz) 0.22% or less (at 10kHz)	According to 4.12

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No	ltem	Performance	Testing method Refer to JIS C 5101-16-1999 [IEC 60384-16]
15.	High frequency loading	The capacitor under the test shall be applied the current of 120% of allowable current specified in Fig.5 showed as below, for (1000 +48/-0) hours in the testing oven kept at (105±2)°C. After this, the capacitor shall be let alone at ordinary temperature for (1.5±0.5) hours. After the test, the capacitor shall be satisfied with the following performance. [wave form: sine curve] frequency: 15.75~100kHz	Outside of JIS C 5101-16-1999
		Appearance : No remarkable change. Insulation resistance : [between terminals] 1000MΩ·μF or more(C > 0.33μF) 3000MΩ or more (C ≤ 0.33μF) Change rate of capacitance : Within ±5% of the value before the test. Tangent of loss angle: 0.055% or less (at 1kHz) 0.22% or less (at 10kHz)	
16.	Charge and Discharge	The capacitor shall be applied with the permissible pulse current for 10,000 times at room temperature. However, charge voltage must be kept under the rated voltage. Appearance: No remarkable change. Change rate of capacitance: Within ±1% of the value before the test. Tangent of loss angle: 0.055% or less (at 1kHz) 0.22% or less (at 10kHz)	According to 4.13

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11. CAUTION OF USING !

(1) Permissible Conditions

Please use component within the conditions specified under the clause 1-1,1-2,1-3 and 1-4. If it is used exceeding the condition range, there is danger of degradation, damage, or combustion. Please do not use it on the conditions beyond rating.

1-1.Permissible voltage

Applicable peak voltage (Vo-p) between the capacitor terminals must be within the rated voltage (including pulse voltage).

Under AC voltage, such as the secondary circuit of power supply, please use the following voltage.

400VDC: Below 141VAC (400 Vp-p), 630VDC: Below 223VAC (630 Vp-p)

In addition, please do not use in the AC primary side.

1-2. Permissible pulse current (Ao-p)

Please use components within the set pulse current value calculated from Table 1. However, there may be a case of thermal destruction caused by excessive self-heating, if continuous pulse current is generated. If the pulse is applied for more than 1 second and the interval is less than 10 seconds, please check that the value of a self-temperature rise is lower than the value of Fig. 4.

1-3. Permissible continuous current (Arms)

Please use it within the range shown on figure 5. In addition, please ask when there is no indication of the capacity.

Under the operating condition where the capacitor surface temperature rises over 85°C (including temperature rise through self heat generation) please use it within the range shown on figure 3.

Temperature rise through self heat generation, under room temperature and no air circulation, must be within the range shown on figure 4. (Surface temperature shown on figure 4 is the maximum capacitor surface temperature under the operating conditions.)

Temperature rise through self heat generation is affected by the environmental temperature and by the measuring method. (See page 11)

1-4. Operating temperature range

Maximum capacitor surface temperature (environmental + self temperature rise) must be within the category temperature range shown on page 1.

Capacitors may be affected by the heat radiated from heat-sinks and resistors. Please check the capacitor surface temperature on the affected side.

Please install safety device in the cases where abnormal operations by failure of other components, or when applying high voltage to the capacitors caused by kick voltage at switching.

(2) Handling

Sudden charge/discharge may cause characteristic degradation of capacitor. When charging or discharging, pass through a resistance of $2k\Omega$ or more.

Please be careful not to apply excessive force to the lead wire root area, which may cause crack or gap in the coating resin near the root area.

(3) Storing and operating conditions

3-1.Storage product

Please keep the capacitor within temperature of 35°C or less and humidity of 85%RH or less.

If capacitor was kept for long period, soldering property is fall by oxidation of lead wire surface.

Therefore we recommend the keeping period within 6month.

3-2. Humid environment

When used in high humidity for a long period, please check a performance and reliability beforehand, because degradation of insulation resistance or oxidization of electrodes may occur due to the humidity absorbed through the enclosure of the components.

3-3. Atmospheric gas

Hydrogen chloride, hydrogen sulfide, sulfurous acid etc., may lead to oxidization of electrodes and may induce smoke emission and ignition.

3-4. Resin coat application

When using resin coating or resin embedding, please check a performance and reliability beforehand because of following reason.

- •The solvent contained in resin may attack the capacitors and characteristic degradation may be caused.
- ·Heat generated by the hardening resin may damage the capacitors.
- •By expansive and contractile stress of resin to a capacitor, a lead-wire may be cut or a crack of solder may occur.

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(4)Soldering

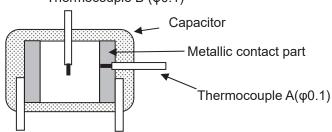
A film capacitor tends to be influenced of heat. Therefore, sufficient cautions are required for the determination of soldering conditions.

When soldering, the internal temperature of a capacitor must keep below the value of the table mentioned below.

(maximum value of the internal temperature of a Capacitor)

Rated	Capacitance	Metallic contact part	Internal center
voltage	range	temperature	temperature
	(µF)	(thermocouple A)	(thermocouple B)
400VDC	0.022~0.11	135°C	125°C
	0.12~2.4	145°C	125°C
630VDC	0.01~0.043	135°C	125°C
030700	0.047~1.3	145°C	125°C

Thermocouple B (φ0.1)



- *Both metallic contact part temperature and internal center temperature should be checked so that they are below the above-mentioned value.
- *When two or more capacitors are used, please check in each capacitance range using the minimum capacitor.

Fig.1 is recommended as a condition range which fills the above-mentioned internal temperature. However, this condition range cannot apply to all solder bath. Therefore, when lead wire root of capacitor

(In the case of the capacity of less than $400V/0.2\mu F$ and less than $630V/0.09\mu F$, cautions are especially required.) Soldering time is the total of first and second bath in the case of double solder bath.

directly attached to P.W.Board, please check the internal temperature of a capacitor.

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Pre-heat temperature means the maximum temperature of the circumference of a capacitor containing the Copper plating portion on the reverse side of the P.W.Board when carrying out pre-heat.

(Please check a temperature profile by thermocouple)

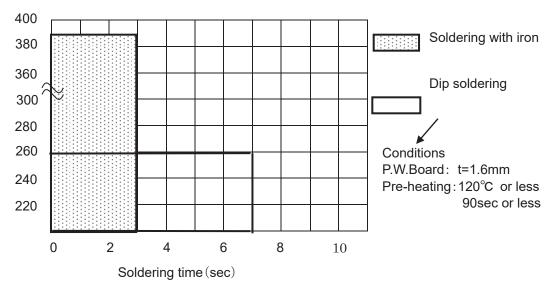
These soldering conditions are only for the prevention of the capacitor degradation, and do not show the stable soldering range. For stable soldering conditions, please confirm individually.

Soldering amendments or secondary solder must be performed after capacitors cool down to room temperature.

However, please do not solder 3 times or more.

Fig. 1 Permission soldering condition range





Avoid using adhesive hardening furnace. (The heat more than mounting heat resistance temperature is added, and breakage of coating resin or characteristic degradation of a capacitor will occur) Please solder after adhesives hardening.

Do not use re-flow soldering. (The heat more than mounting heat resistance temperature is added, and breakage of coating resin or characteristic degradation of a capacitor will occur)

(5)Washing

Some detergents and washing conditions may attack the capacitors.

Alcoholic detergents are recommended. For environmental protection, please avoid the use of agents that may cause ozone layer destruction.

Long washing time may cause damage to the capacitor.

After washing, please fully dry so that detergent does not remain.

(6) Applicable laws and regulations

6-1. Foreign exchange and foreign trade law

When the capacitor shipped to foreign country, please make application to follow the Foreign exchange and foreign trade law.

6-2. Chemical substance, Environmental load substance

The ozone layer destructive substance that provided by the Montreal agreement is not used in the manufacturing process of material of the capacitor.

The particular bromine flame resistance substance (including PBB and PBDE) is not intentionally used to the material of Product.

All of the materials of Product are recognized the existence chemical substances based on the law for examination and production control about chemical substance.

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6-3. Others

Please be careful that it may be unable to use the capacitor for the apparatus and the circuit which is legally regulated about use of a capacitor, because the capacitor has not carried out the design which suits law except 6-1 and 6-2.

Testing method of the capacitor is based on JIS C 5101-16-1999 and IEC 60384-16, but the capacitor is not a conformity article of a JIS and IEC.

12. DESIGN LIFE SPAN(A targeted life span specified at the design stage.)

This capacitor has been designed to withstand minimum of 60,000 hours in 80% rated voltage at 105°C. When using resin coating or resin embedding, please check a performance and reliability beforehand because of following reason.

- •The solvent contained in resin may attack the capacitors and characteristic degradation may be caused.
- ·Heat generated by the hardening resin may damage the capacitors.
- •By expansive and contractile stress of resin to a capacitor, a lead-wire may be cut or a crack of solder may occur.

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Permissible Pulse Current

Permissible pulse current is determined as the product of the capacitance value $C(\mu F)$ and voltage change dV/dt per μs .

(Example) In the case of ECWF4104JL

Capacitance : $0.1(\mu F)$ Permissible dV/dt value : 200

Permissible Pulse Current: 0.1×200=20(Ao-p)

When pulses are applied more than 10,000 times, please check that pulse current is less than the value calculated from formula (1).

 $10,000/L1=(11/12)^{13}$ ·····(1)

L1: the total number of times applied pulse current

I1: permissible pulse current at L1

I2: permissible pulse current when the number of times applied pulse current is less than 10,000 times

Tabl.1 Permissible dV/dt value

Within 10,000 pulses

Capacitance	Rated	Rated voltage Capacitance		Rated voltage	
Value(µF)	400VDC	630VDC	Value(µF)	400VDC	630VDC
103 (0.010)			164 (0.16)		
113 (0.011)			184 (0.18)	200	249
123 (0.012)			204 (0.20)		
133 (0.013)	_	561	224 (0.22)		
153 (0.015)			244 (0.24)		
163 (0.016)			274 (0.27)		
183 (0.018)			304 (0.30)		
203 (0.020)			334 (0.33)	154	
223 (0.022)			364 (0.36)		216
243 (0.024)			394 (0.39)		
273 (0.027)	412		434 (0.43)		
303 (0.030)		451	474 (0.47)		
333 (0.033)			514 (0.51)		
363 (0.036)			564 (0.56)		
393 (0.039)			624 (0.62)	136	
433 (0.043)			684 (0.68)		
473 (0.047)			754 (0.75)		
513 (0.051)			824 (0.82)		131
563 (0.056)	283		914 (0.91)	113	
623 (0.062)		332	105 (1.0)		
683 (0.068)			115 (1.1)		
753 (0.075)			125 (1.2)		
823 (0.082)			135 (1.3)		
913 (0.091)			155 (1.5)		
104 (0.10)			165 (1.6)	85	
114 (0.11)			185 (1.8)		-
124 (0.12)	200	249	205 (2.0)		
134 (0.13)			225 (2.2)		
154 (0.15)			245 (2.4)		

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Measuring method of a self-temperature rise

As shown in the following Fig.2, thermocouple is attached to the capacitor surface with adhesives, and capacitor surface temperature is measured under conditions not influenced by other components. (Measurement is carried out at room temperature.)

If there are influences from other components, please measure with one of the following procedures.

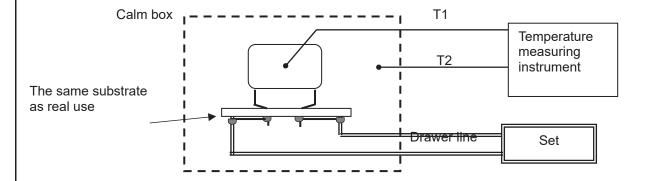
- a) Attach the capacitor on the other of PC board.
- b) Mount the capacitor on the same PC board as the actual model and place them inside a box. Connect to the main set and measure under no circulating air (refer to the following figure).

Same PC board as the actual model must be used to prevent the self-temperature rise variation caused by the types of PC board, wiring pattern, etc.

Fig.2

T1: Capacitor surface temperature – Must be measured at the capacitor center.

T2 : Atmosphere temperature (Please use thermocouple φ0.1 type T) Self-temperature rise ΔT=T1-T2



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Fig.3 The rate of permission current mitigation

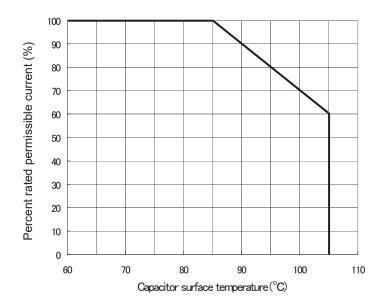
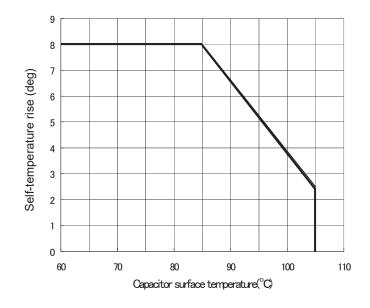


Fig.4 The permissible value of self-temperature rise



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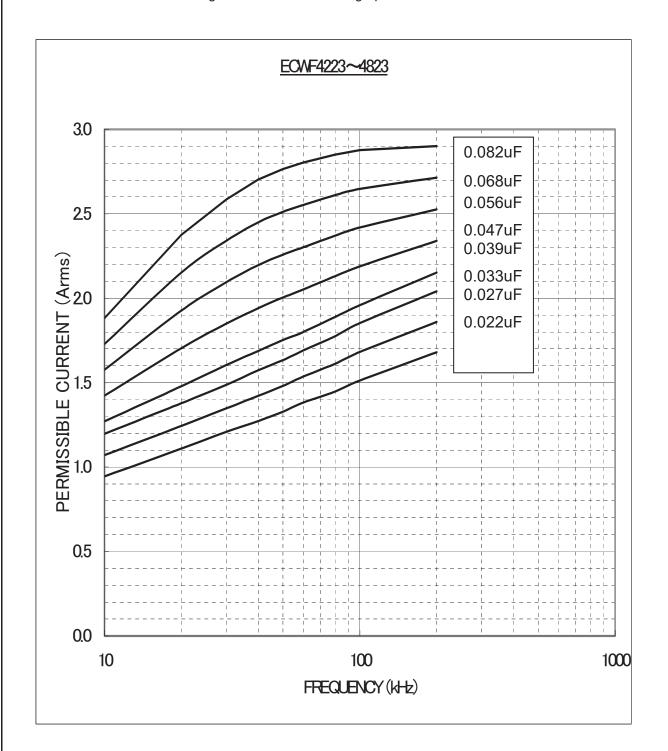
Fig.5-1 Permissible current vs. frequency(sine wave)

Permissible voltage: 400Vp-p

Temperature range: -40 to 85°C (Capacitor surface temperature include the self-temperature rise)

(Refer to Fig.3 when the temperature exceed 85°C)

Self-temperature rise: Refer to Fig.4



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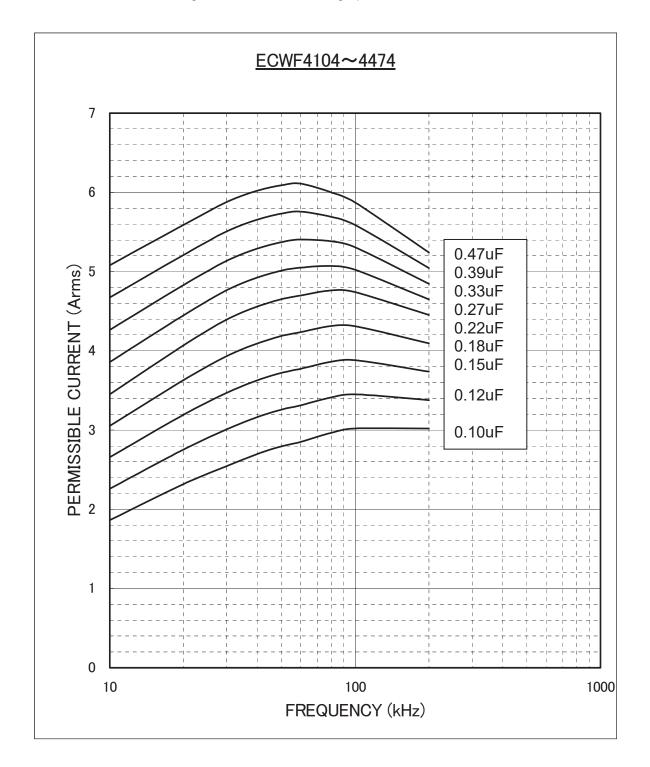
Fig.5-2 Permissible current vs. frequency(sine wave)

Permissible voltage: 400Vp-p

Temperature range: -40 to 85°C (Capacitor surface temperature include the self-temperature rise)

(Refer to Fig.3 when the temperature exceed 85°C)

Self-temperature rise: Refer to Fig.4



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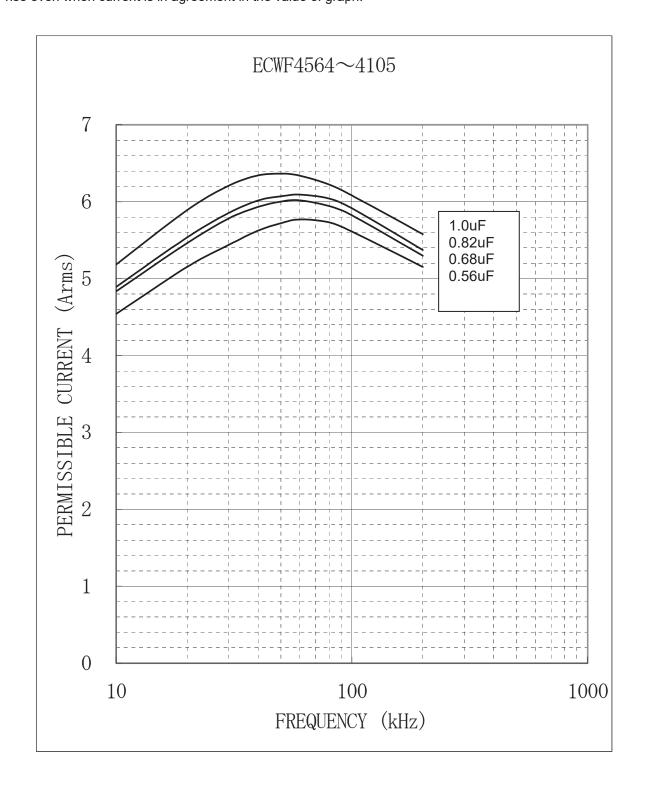
Fig.5-3 Permissible current vs. frequency(sine wave)

Permissible voltage: 400Vp-p

Temperature range: -40 to 85°C (Capacitor surface temperature include the self-temperature rise)

(Refer to Fig.3 when the temperature exceed 85°C)

Self-temperature rise: Refer to Fig.4



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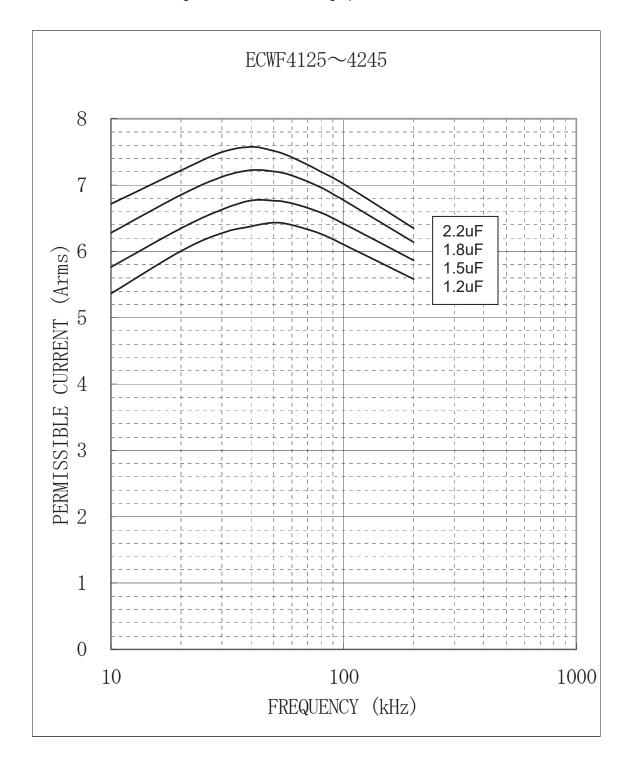
Fig.5-4 Permissible current vs. frequency(sine wave)

Permissible voltage: 400Vp-p

Temperature range : −40 to 85°C (Capacitor surface temperature include the self-temperature rise)

(Refer to Fig.3 when the temperature exceed 85°C)

Self-temperature rise: Refer to Fig.4



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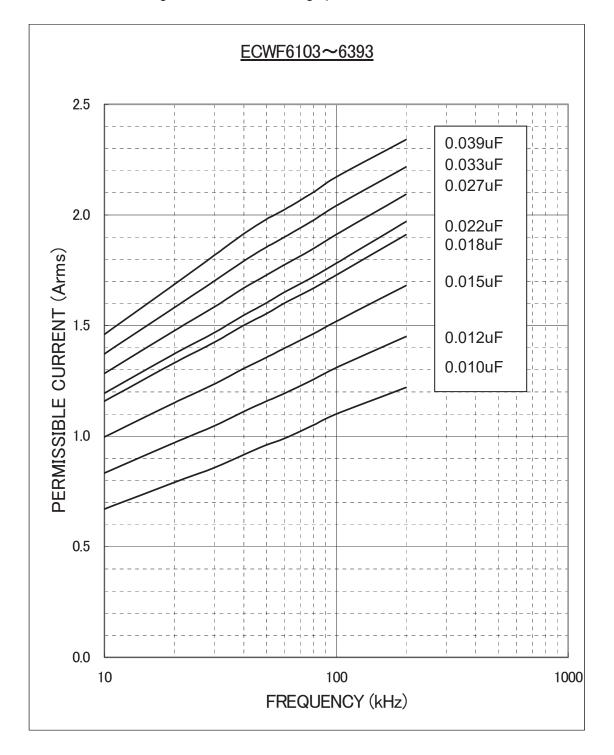
Fig.5-5 Permissible current vs. frequency(sine wave)

Permissible voltage: 630Vp-p

Temperature range : −40 to 85°C (Capacitor surface temperature include the self-temperature rise)

(Refer to Fig.3 when the temperature exceed 85°C)

Self-temperature rise: Refer to Fig.4



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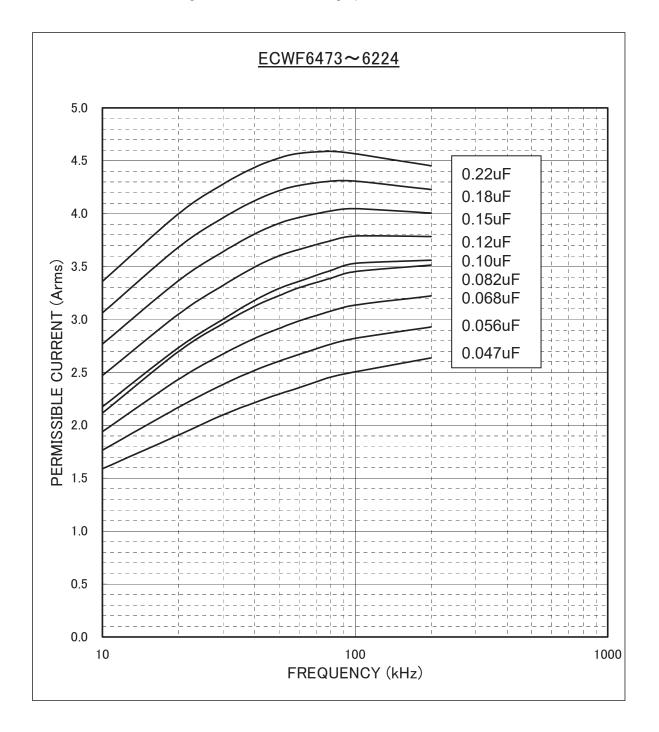
Fig.5-6 Permissible current vs. frequency(sine wave)

Permissible voltage: 630Vp-p

Temperature range: -40 to 85°C (Capacitor surface temperature include the self-temperature rise)

(Refer to Fig.3 when the temperature exceed 85°C)

Self-temperature rise: Refer to Fig.4



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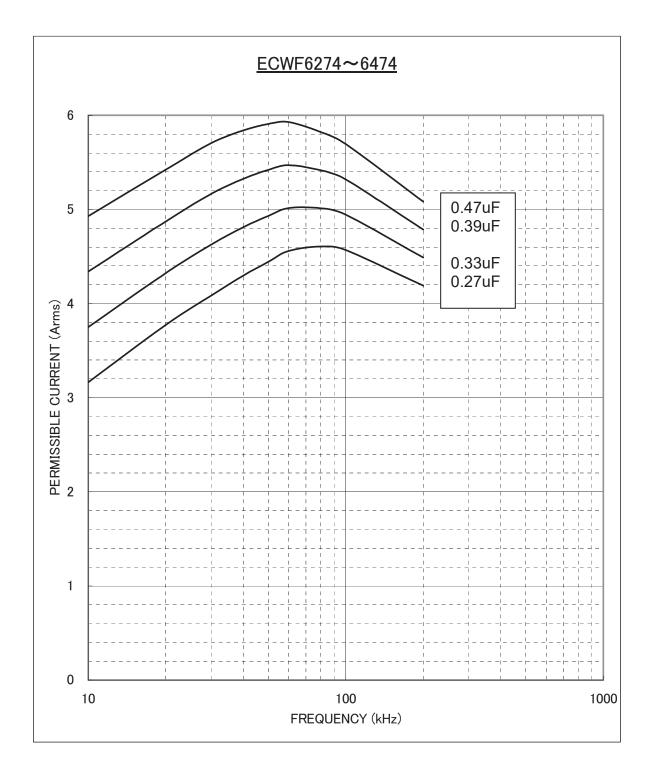
Fig.5-7 Permissible current vs. frequency(sine wave)

Permissible voltage: 630Vp-p

Temperature range: -40 to 85°C (Capacitor surface temperature include the self-temperature rise)

(Refer to Fig.3 when the temperature exceed 85°C)

Self-temperature rise: Refer to Fig.4



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Fig.5-8 Permissible current vs. frequency(sine wave)

Permissible voltage: 630Vp-p

Temperature range: -40 to 85°C (Capacitor surface temperature include the self-temperature rise)

(Refer to Fig.3 when the temperature exceed 85°C)

Self-temperature rise: Refer to Fig.4

