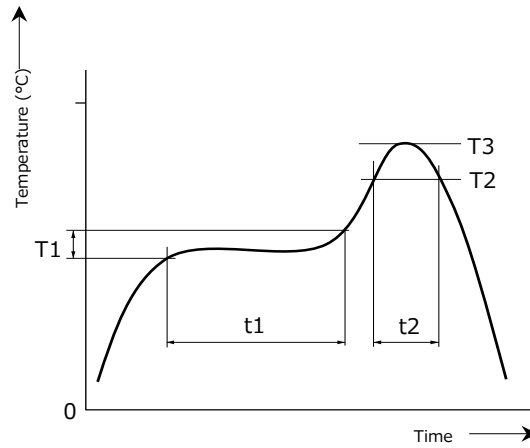


Soldering Conditions

Reflow soldering conditions



- Pb free solder recommended temperature profile
Power Choke Coils for Consumer use

Series	Preheat		Soldering		Peak Temperature		Time of Reflow
	T1 [°C]	t1 [s]	T2 [°C]	t2 [s]	T3	T3 Limit	
PCC-M0730L PCC-M0740L PCC-M1040L PCC-M1250L	150 to 170	60 to 120	230 °C	30 to 40	250 °C, 5 s	260 °C, 10 s	2 times max.